



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION

## NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION

11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599

[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**PCI Industries Inc d/b/a Pottorff**  
**5101 Blue Mound Road**  
**Fort Worth, TX 76106**

**SCOPE:** This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Model EXA-645-MD Aluminum Louver**

**APPROVAL DOCUMENT:** Drawing No. EXA-645-MD NOA, titled "EXA-645-MD", sheets 1 through 13 of 13, dated 05/03/2016, with revision 1 dated 07/27/2016, prepared by the manufacturer, signed and sealed by Theodore Berman, P.E., bearing the Miami-Dade County Product Control approval stamp with the Notice of Acceptance number and approval date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, model/series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

**LIMITATION:** This louver has not been evaluated for compliance with the impact testing standard ANSI/AMCA 540.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official. This NOA consists of this page 1 and evidence page E-1, as well as approval document mentioned above. The submitted documentation was reviewed by Carlos M. Utrera, P.E.

MIAMI-DADE COUNTY  
APPROVED

*Carlos M. Utrera*  
10/12/2016

NOA No. 16-0824.04  
Expiration Date: October 20, 2021  
Approval Date: October 20, 2016  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Drawing No. **EXA-645-MD NOA**, titled "EXA-645-MD", sheets 1 through 13 of 13, dated 05/03/2016, with revision 1 dated 07/27/2016, prepared by the manufacturer, signed and sealed by Theodore Berman, P.E.

**B. TESTS**

1. Test reports on 1) Uniform Static Air Pressure Test, Loading per FBC, TAS 202-94  
2) Large Missile Impact Test per FBC, TAS 201-94  
3) Cyclic Wind Pressure Loading per FBC, TAS 203-94  
along with installation diagram of Model EXA-645-MD Aluminum Louvers, prepared by Intertek/ATI, Test Report No. **F9510.01-801-18**, dated 07/11/2016, signed and sealed by Tyler Westerling, P.E.

**C. CALCULATIONS**

1. Structural and anchor calculations prepared by PCI Industries Inc d/b/a Pottorff, dated 07/26/2016, signed and sealed by Theodore Berman, P.E.

**D. QUALITY ASSURANCE**

1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. None.

**F. STATEMENTS**

1. Statement letter of code conformance to the 5<sup>th</sup> edition (2014) FBC issued by Ted Berman and Associates, LLC, dated 08/17/2016, signed and sealed by Theodore Berman, P.E.
2. Statement letter of no financial interest issued by Ted Berman and Associates, LLC, dated 08/17/2016, signed and sealed by Theodore Berman, P.E.



10/12/2016

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Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 16-0824.04  
Expiration Date: October 20, 2021  
Approval Date: October 20, 2016

I:\10 ENGINEERING PROJECTS\LOUVERS\EXA-645-MD NOA\Submittal Documents\

NOTES:

1. THIS NOA DRAWING INCLUDES INSTALLATION DETAILS TO ATTAIN MAXIMUM DESIGN PRESSURES OF 120 PSF AS TESTED IN ACCORDANCE WITH PROTOCOLS TAS 201, TAS 202, TAS 203, & AMCA 540 FOR USE WITHIN HIGH VELOCITY HURRICANE-AFFECTED ZONES DEFINED BY THE FLORIDA BUILDING CODE.
2. ALL VARIATIONS ARE LARGE MISSILE IMPACT RESISTANT.
3. UNITS OF MEASURE ARE FRACTIONAL INCHES UNLESS OTHERWISE SPECIFIED.
4. IT IS ASSUMED THAT THE LOUVER SYSTEMS DO NOT SUPPORT ANY LOADS TRANSFERRED FROM THE BUILDING CONDITION.
5. IT IS ASSUMED THAT THE BUILDING CONDITIONS ARE ADEQUATELY DESIGNED TO SUPPORT LOADS IMPARTED BY THE LOUVER SYSTEM.
6. TO PREVENT GALVANIC CORROSION, ELECTROCHEMICALLY DISSIMILAR MATERIALS IN CONTACT WITH ONE ANOTHER SHALL BE PROTECTED BY PAINT, GASKETING, OR OTHER MEANS PER THE FLORIDA BUILDING CODE.
7. THIS LOUVER IS TO BE INSTALLED IN A LOCATION WHERE THE ROOM BEHIND THE LOUVER IS DESIGNED TO DRAIN WATER PENETRATION INTO THE ROOM, AND THE ROOM WILL HOUSE WATER RESISTANT / WATER PROOF EQUIPMENT, COMPONENTS, OR SUPPLIES.
8. OTHER BUILDING CONDITIONS THAN THOSE DENOTED CAN BE UTILIZED IF ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.
9. MULTI-SECTION WIDE AND HIGH LOUVER SYSTEMS ARE ALLOWABLE PROVIDED THE INDIVIDUAL SECTIONS ARE SUPPORTED PER THE DETAILS ON THIS DRAWING AND A SUITABLE SUPPORT STRUCTURE IS ANALYZED AND APPROVED BY A PROFESSIONAL ENGINEER.

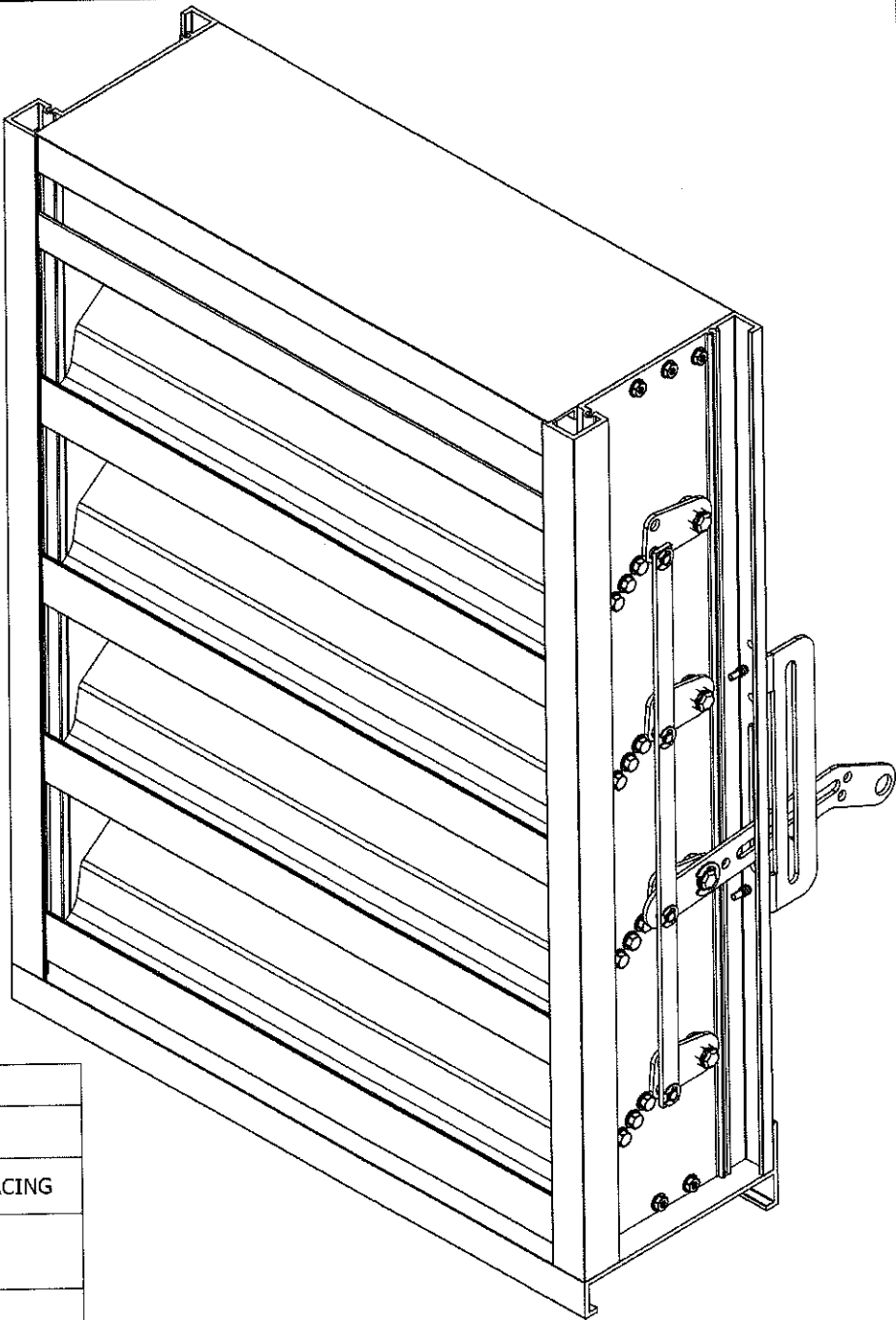


TABLE 1		
SINGLE SECTION SIZE LIMITATIONS		
MAX DESIGN PRESSURE	MIN (W X H)	MAX (W X H)
120 PSF	12 X 12	60 X 120

TABLE 2	
MULTIPLE SECTION SIZE LIMITATIONS (MAX DESIGN PRESSURE: 120 PSF)	
SINGLE SECTION HIGH - UNLIMITED WIDTH	SEE SHEETS 4 THRU 8
SINGLE SECTION WIDE - UNLIMITED HEIGHT	SEE SHEET 9

TITLE	A	NOTE
SCALE	1	FROM PAGE(S)
DRAWING NO. WHERE SHOWN		
SECTION LETTER	A	
DETAIL NUMBER	1	
PAGE FOUND ON	1	

P.E. STAMP

Ted Berman and Associates, LLC  
Certificate of Authorization #27502  
925 Arthur Godfrey Rd. Suite 104  
Miami Beach, FL 33140

THEODORE BERMAN  
LICENSE  
No 09814  
STATE OF  
FLORIDA  
PROFESSIONAL ENGINEER

THEODORE BERMAN, P.E.  
NO. 09814  
08/09/16

Approved as complying with the  
Florida Building Code  
Date 10/20/2016  
NOA# 16-0824.04  
Miami Dade Product Control  
By [Signature]

TABLE 3				
ANCHOR SCHEDULE				
SUBSTRATE	ANCHOR TYPE	MIN. EMBEDMENT	MIN. EDGE DISTANCE	MIN. SPACING
CONCRETE (f'c = 2500 PSI MIN.)	1/2" X 5" HILTI KWIK BOLT TZ EXPANSION ANCHOR (F-5)	3-1/4"	2-1/8"*	10"
GROUT-FILLED CMU (f'm = 1500 PSI MIN.)	1/2" X 5-1/2" HILTI KWIK HUS-EZ SCREW ANCHOR (F-6)	4-1/4"	4"	10"
STRUCTURAL STEEL (MIN. 3/16" THICK, Fy = 36 KSI MIN.)	1/4"-20 X 1-1/4" HEX BOLT, NUT, AND TWO (2) FLAT WASHERS (F-8)	FULL	1/2"	1-1/2"
STEEL STUD (MIN. 16-GA, Fy = 50 KSI MIN.)	1/4"-20 X 1-1/4" HEX BOLT, NUT, AND TWO (2) FLAT WASHERS (F-8)	FULL	1/2"	1-1/2"
WOOD (S.G. = 0.43 MIN.)	3/8" X 3-1/2" LAG BOLT WITH FLAT WASHER (F-7)	3"	1-1/2"	1-1/2"

\*3-3/8" FOR ANCHORS AT MULLIONS WHEN INSTALLED WITH SHEAR-TYPE CONNECTION (SHEET 4)

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

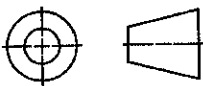
TOLERANCE UNLESS NOTED:

X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: COVER SHEET

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 1 of 13

CHK'D BY: NW

SCALE: NONE

DRAWN BY: LGH

ORDER NUMBER

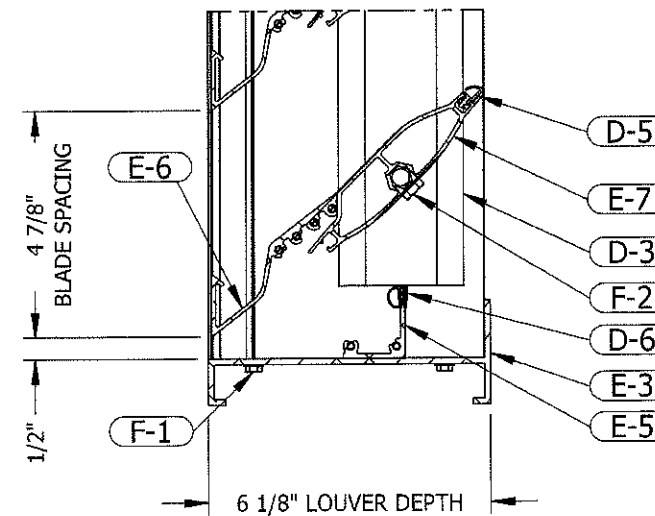
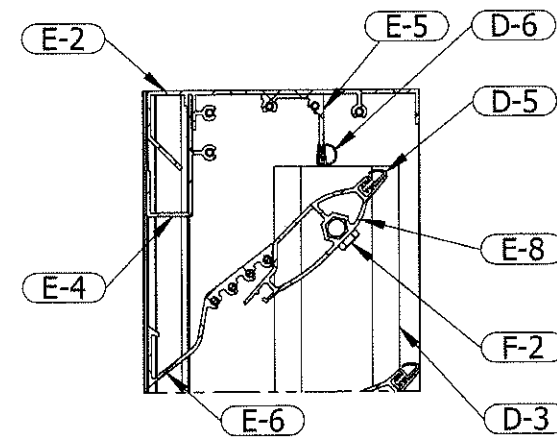
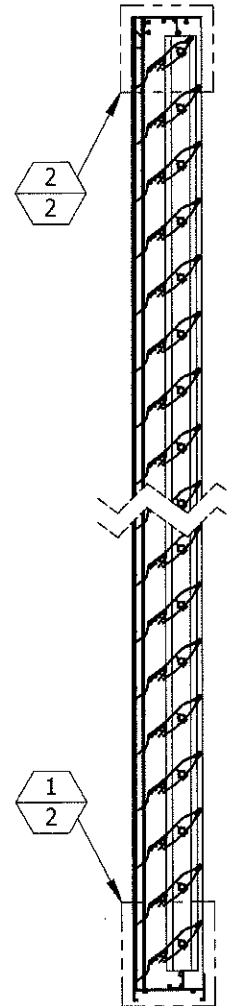
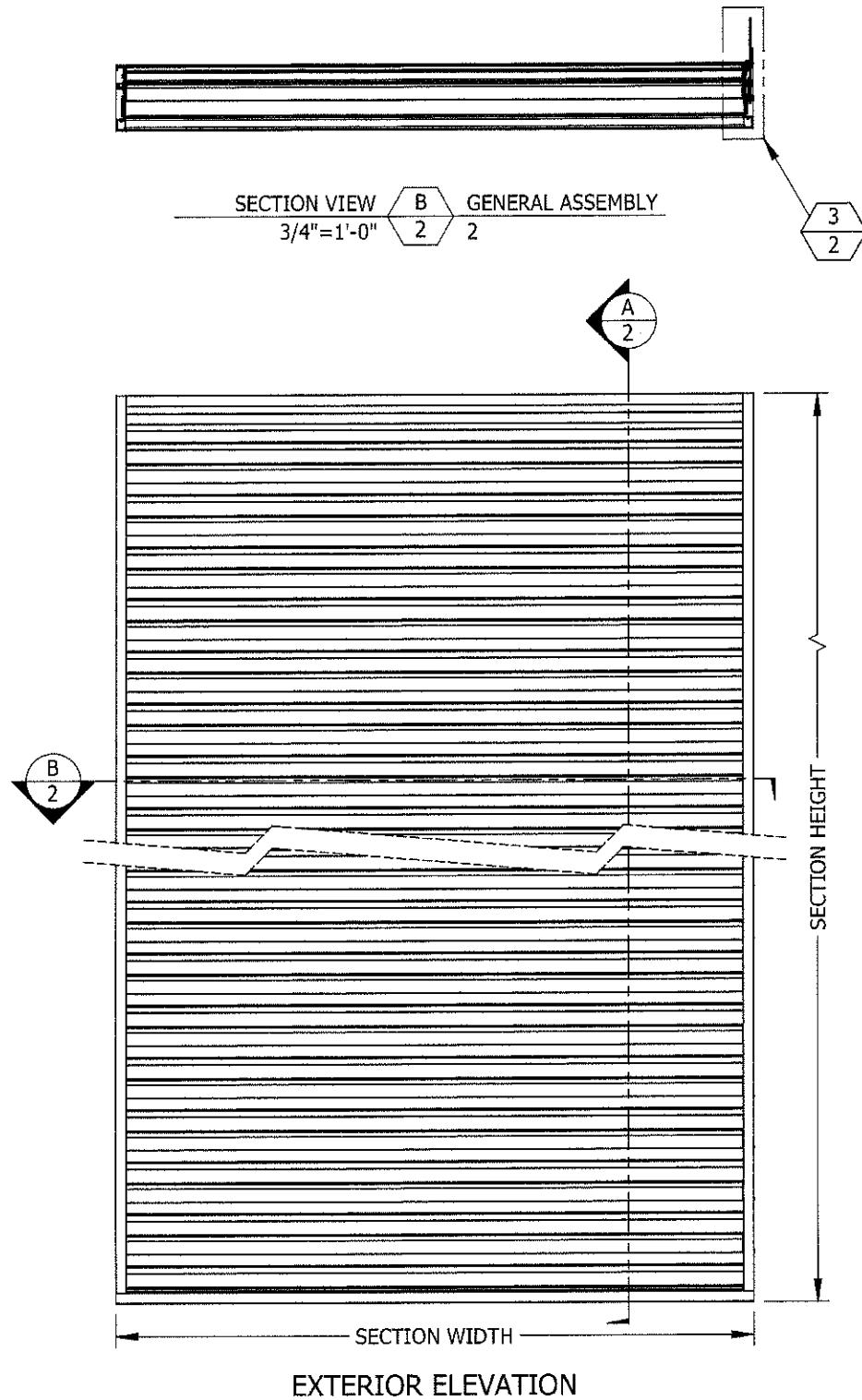
P.O. NUMBER

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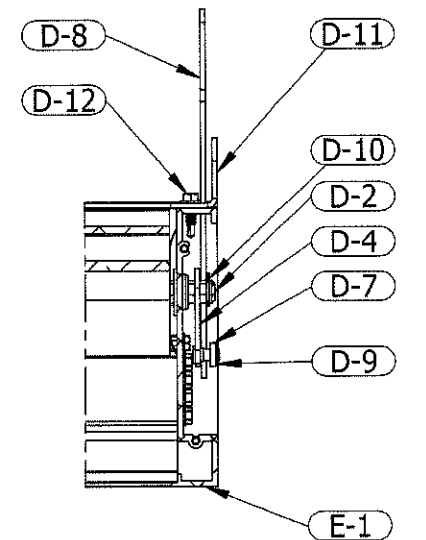
EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY

I:\0 ENGINEERING PROJECTS\LOUVERS\EXA-645-MD NOA\Submittal Documents\

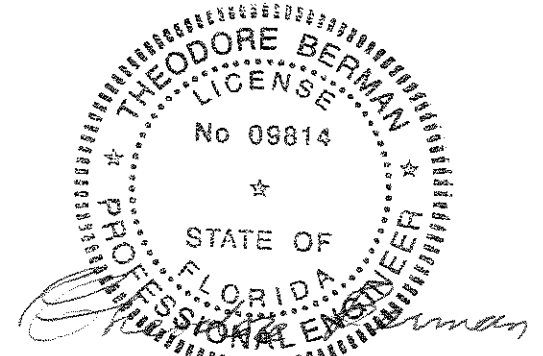


## GENERAL LOUVER ASSEMBLY



### P.E. STAMP

Ted Berman and Associates, LLC  
Certificate of Authorization #27502  
925 Arthur Godfrey Rd. Suite 104  
Miami Beach, FL 33140



THEODORE BERMAN, P.E.  
NO. 09814  
08/09/16

Approved as complying with the  
Florida Building Code  
Date 10/20/2016  
NOA 16-0824-04  
Miami Dade Product Control  
By [Signature]

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

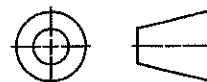
TOLERANCE UNLESS NOTED:

X.X  $\pm 0.030$   
X.XX  $\pm 0.015$   
X.XXX  $\pm 0.010$   
ANGLE  $\pm 1^\circ$   
FRACTION  $\pm 1/16$

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: GENERAL LOUVER ASSEMBLY

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 2 of 13

DRAWN BY: LGH

ORDER NUMBER

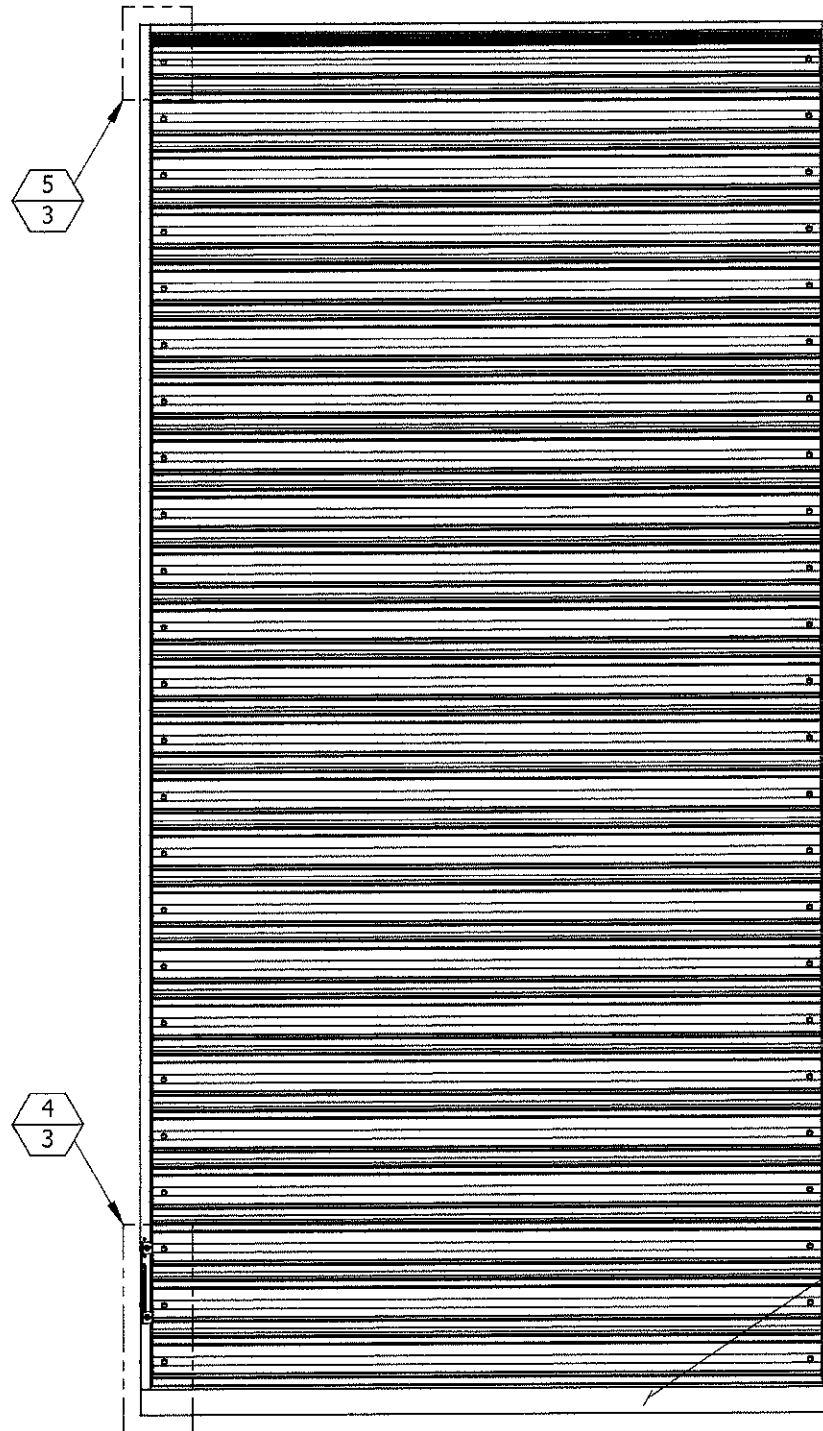
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DRAWING NUMBER

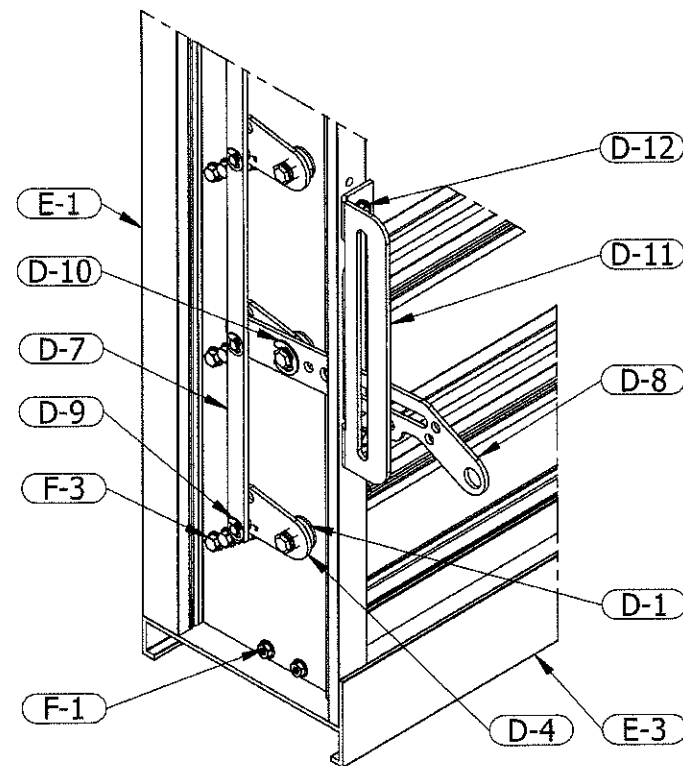
EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY

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INTERIOR ELEVATION



CONSTRUCTION 4 3 DETAIL 3  
3"=1'-0"

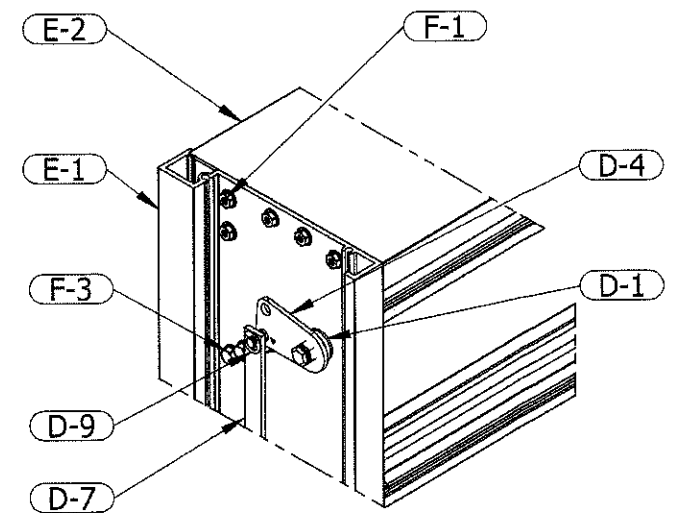
IN FLANGED CONFIGURATIONS:  
E-10 WILL BE USED IN PLACE OF E-1  
E-12 WILL BE USED IN PLACE OF E-3  
IN MULTI-WIDE CONFIGURATIONS:  
E-9 WILL BE USED IN PLACE OF E-1 AT MULLIONS

ENGRAVED LABEL DETAIL

PCI Industries Inc d/b/a  
**POTTORFF**  
Ft Worth TX  
SO# 123456

Miami Dade County  
Product Control  
Approved

GENERAL LOUVER ASSEMBLY

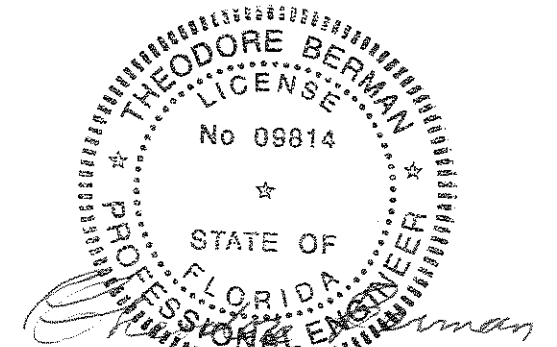


CONSTRUCTION 5 3 DETAIL 3  
3"=1'-0"

IN FLANGED CONFIGURATIONS:  
E-10 WILL BE USED IN PLACE OF E-1  
E-11 WILL BE USED IN PLACE OF E-2  
IN MULTI-WIDE CONFIGURATIONS:  
E-9 WILL BE USED IN PLACE OF E-1 AT MULLIONS

P.E. STAMP

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Miami Dade Product Control

By [Signature]

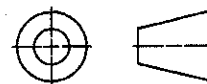
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

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THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: GENERAL LOUVER ASSEMBLY

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 3 of 13

DRAWN BY: LGH

ORDER NUMBER

SCALE: 3/4"=1'-0"

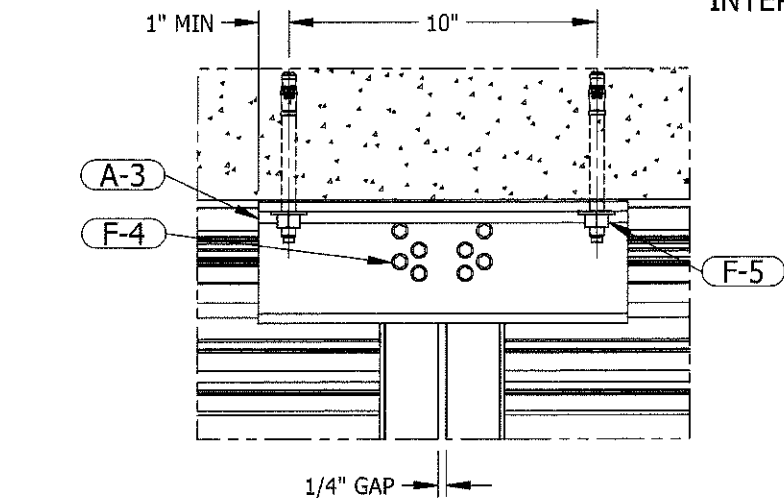
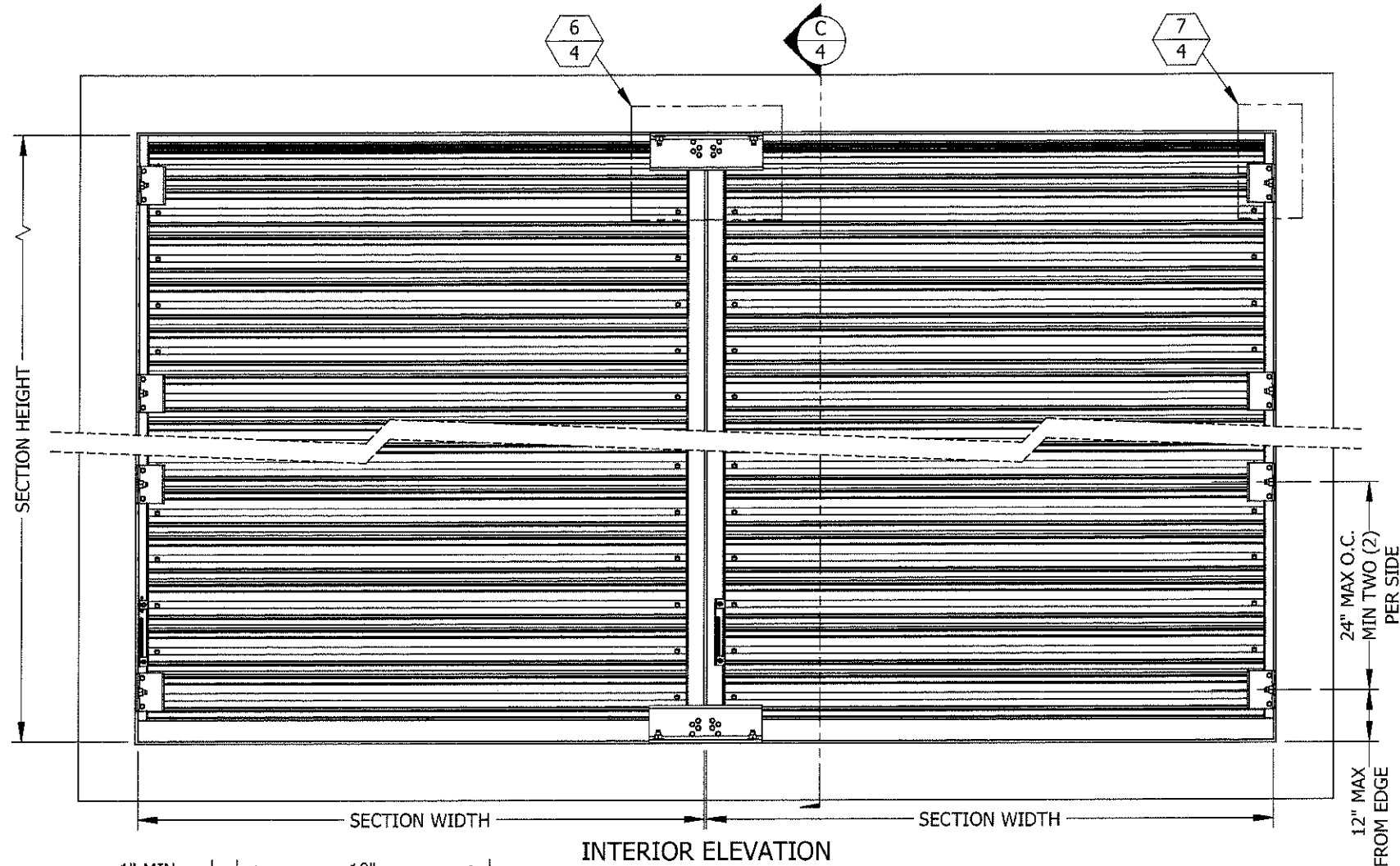
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
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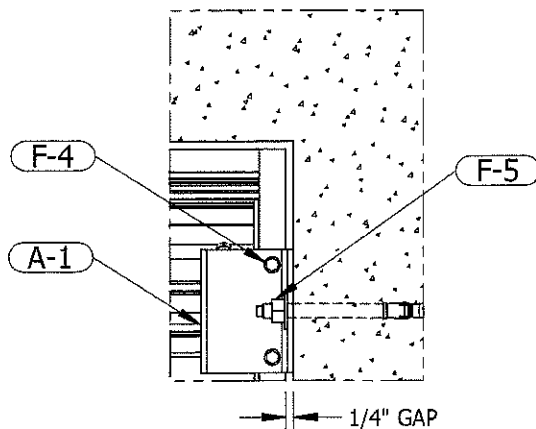
EXA-645-MD NOA


1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY


1:10 ENGINEERING PROJECTS\LOUVERS\EXA-645-MD NOA\Submittal Documents\

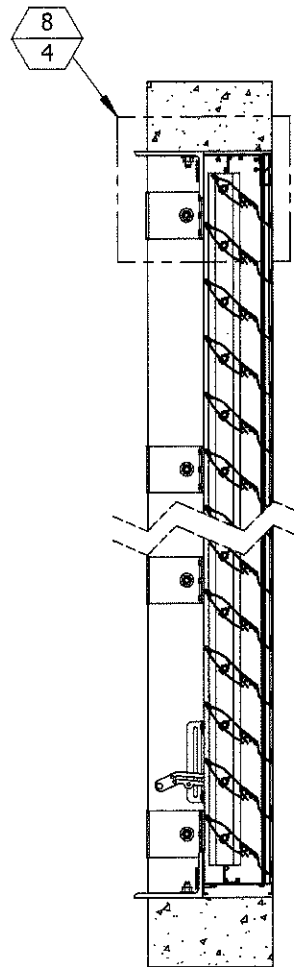


TOP & BTM MULLION MOUNT DETAIL  4 CONCRETE CONDITION - SHEAR  
SCALE 2-1/4"=1'-0"  
THIS DETAIL NOT USED FOR SINGLE SECTION WIDE ASSEMBLIES

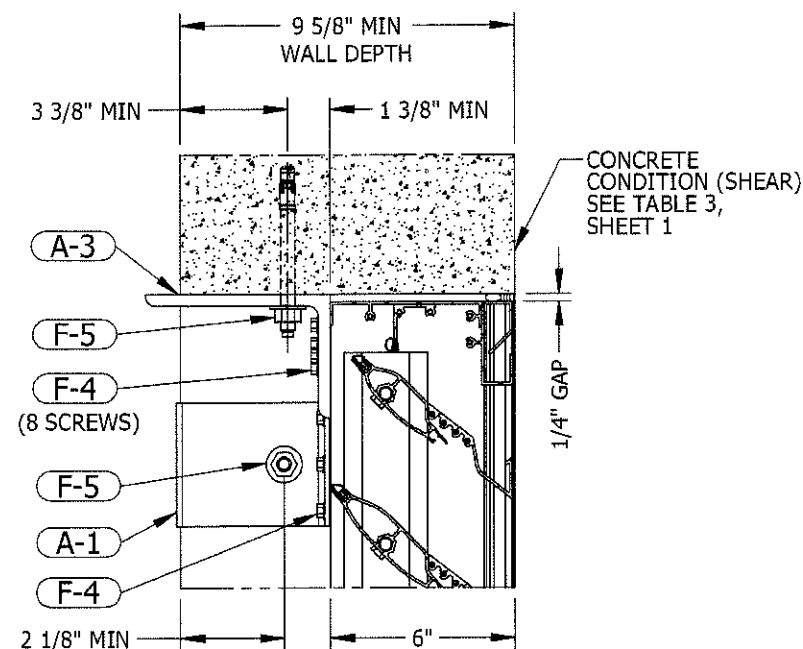


JAMB MOUNT DETAIL  4 CONCRETE CONDITION - SHEAR  
2-1/4"=1'-0"

SINGLE SECTION HIGH  4 CONCRETE COND. - SHEAR  
3/4"=1'-0"



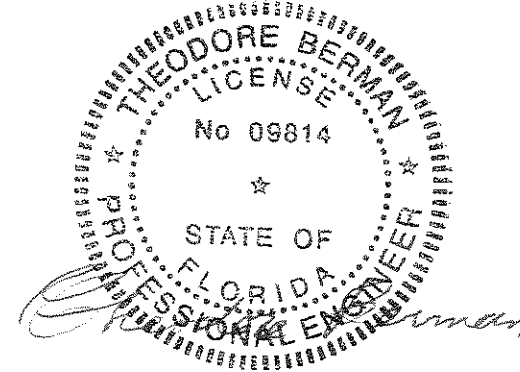
### CONCRETE CONDITION - SHEAR




TOP & BTM MOUNT DETAIL  4 CONCRETE CONDITION - SHEAR  
2-1/4"=1'-0"  
A-3 AND ASSOCIATED FASTENERS NOT USED IN SINGLE SECTION WIDE ASSEMBLIES

### P.E. STAMP

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Miami Dade Product Control  
By 

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REV.	DESCRIPTION	DATE	DRAWN BY

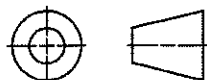
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: CONCRETE CONDITION - SHEAR

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 4 of 13

DRAWN BY: LGH

ORDER NUMBER

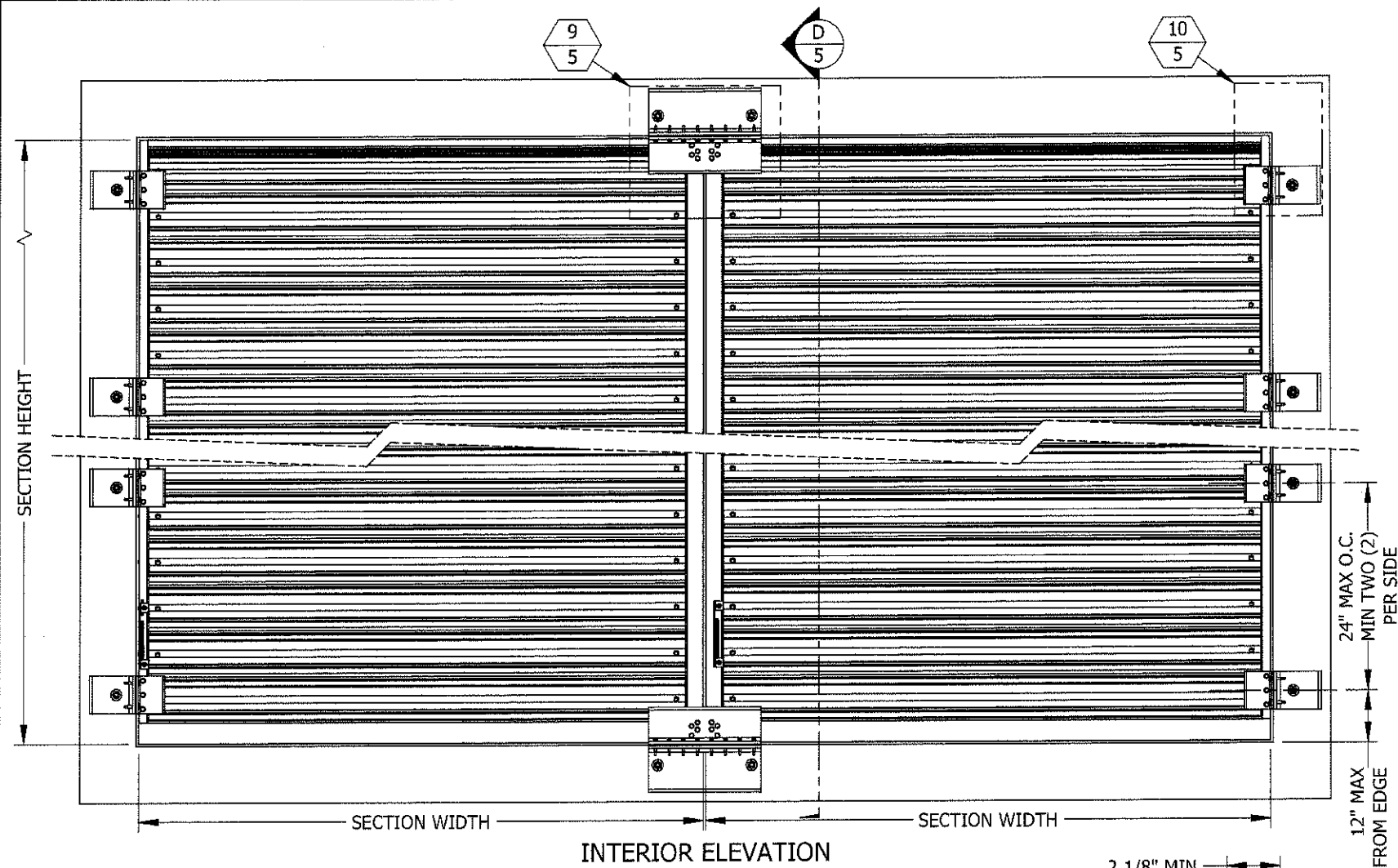
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DRAWING NUMBER

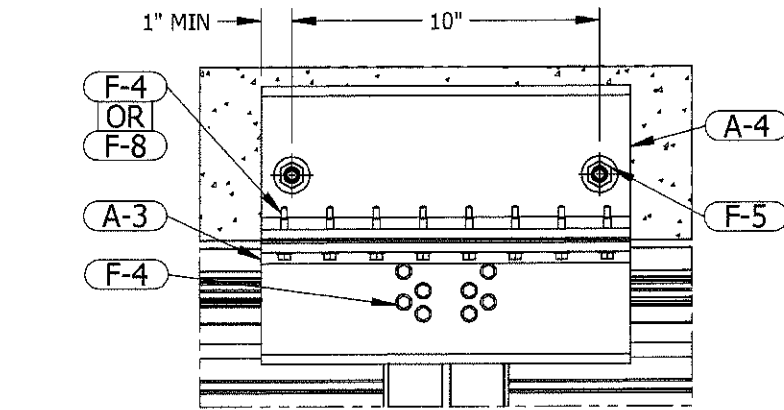
SCALE: 3/4"=1'-0"

EXA-645-MD NOA

I:\0 ENGINEERING PROJECTS\LOUVERS\EXA-645-MD NOA\Submittal Documents\

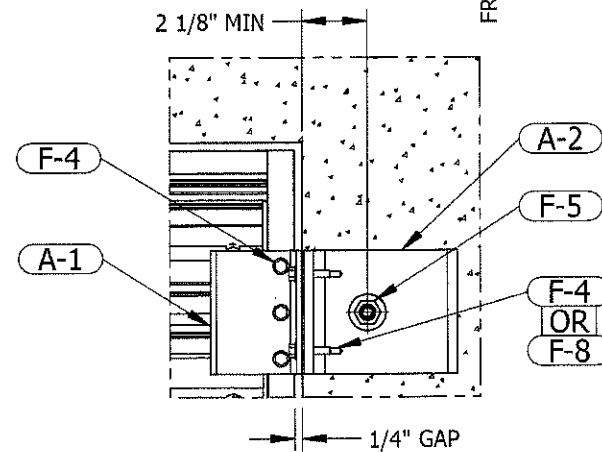


INTERIOR ELEVATION



TOP & BTM MULLION MOUNT DETAIL 9 CONCRETE CONDITION - TENSION  
SCALE 2-1/4"=1'-0" 5

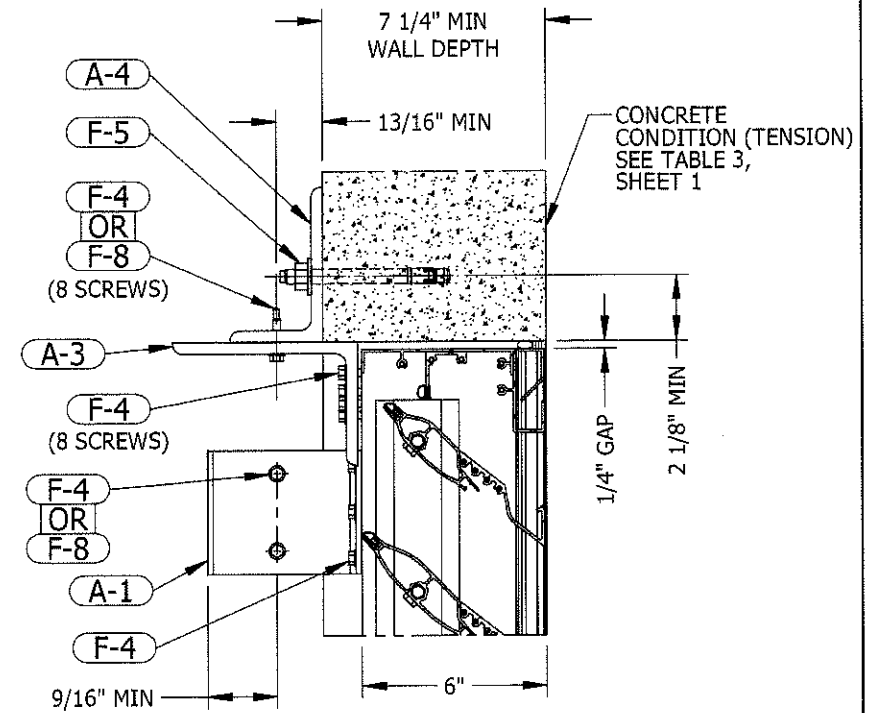
THIS DETAIL NOT USED FOR SINGLE SECTION WIDE ASSEMBLIES



JAMB MOUNT DETAIL 10 CONCRETE CONDITION - TENSION  
SCALE 2-1/4"=1'-0" 5

SINGLE SECTION HIGH D CONCRETE COND. - TENSION  
3/4"=1'-0" 5

## CONCRETE CONDITION - TENSION

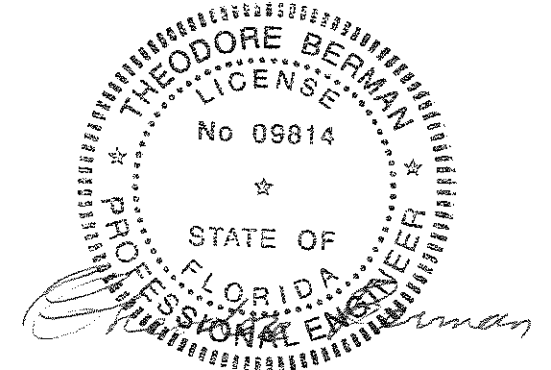


TOP & BTM MOUNT DETAIL 11 CONCRETE CONDITION - TENSION  
2-1/4"=1'-0" 5

A-3, A-4, AND ASSOCIATED FASTENERS NOT USED IN  
SINGLE SECTION WIDE ASSEMBLIES

## P.E. STAMP

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DIMENSION ARE IN INCHES.

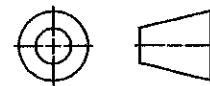
TOLERANCE UNLESS NOTED:

X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

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THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: CONCRETE CONDITION - TENSION

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 5 of 13

DRAWN BY: LGH

ORDER NUMBER

P.O. NUMBER

DRAWING NUMBER

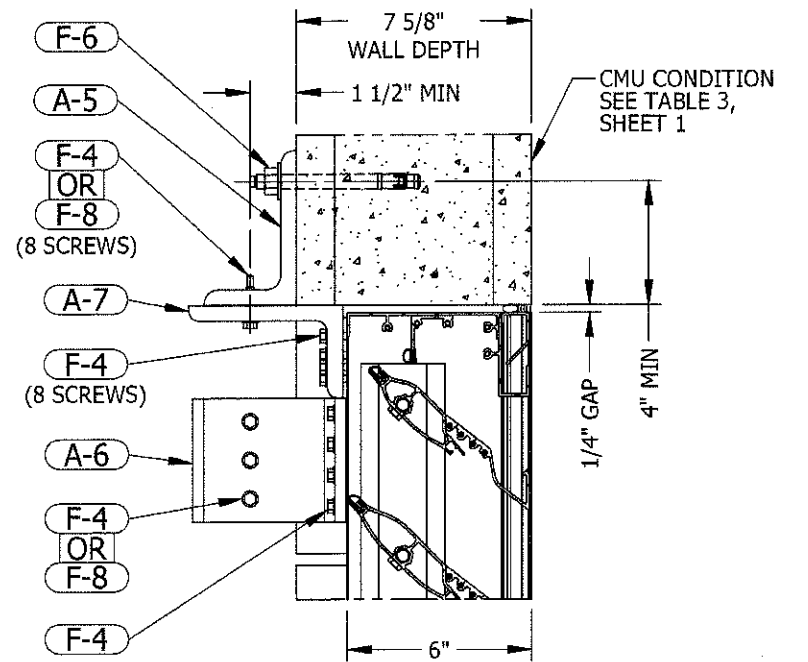
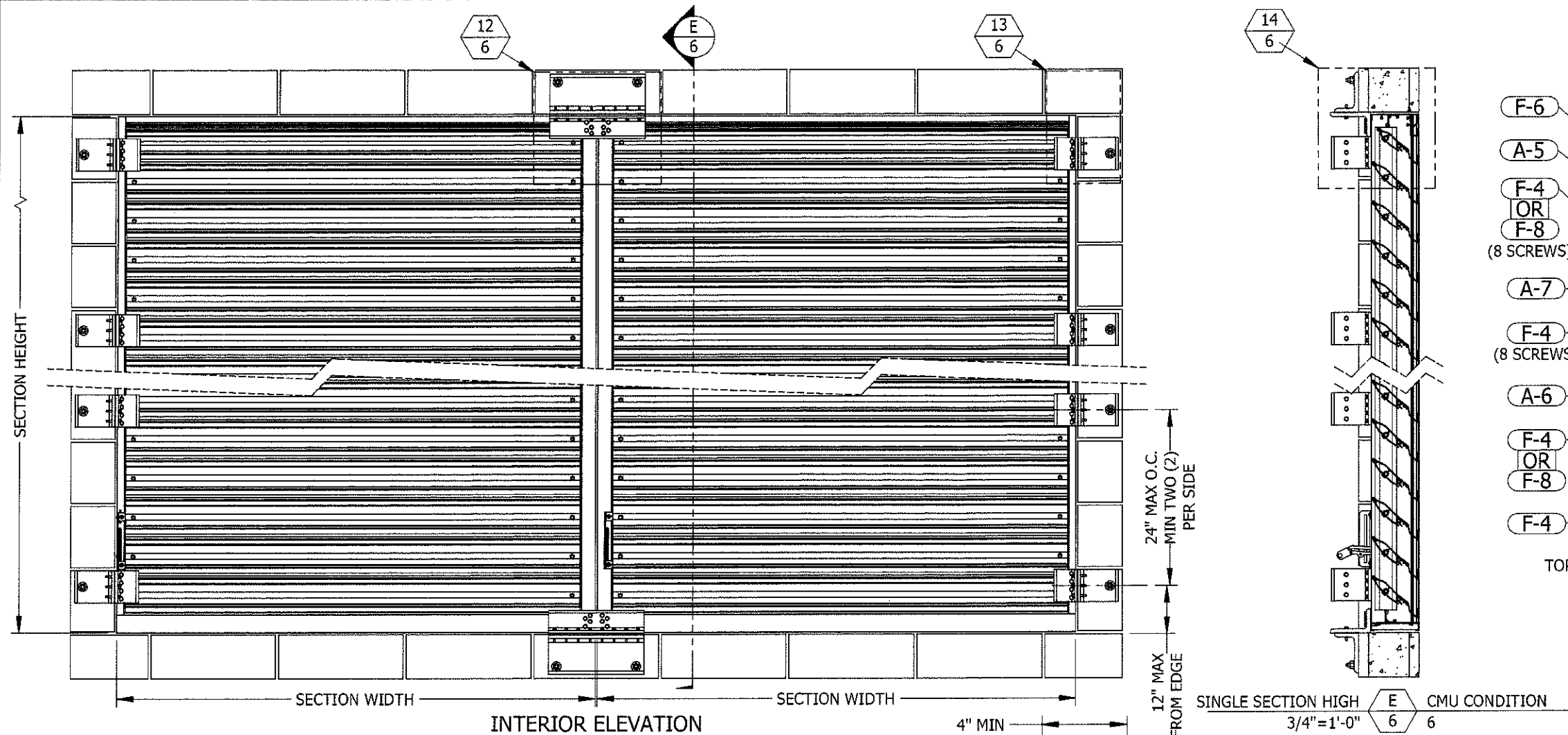
SCALE: 3/4"=1'-0"

EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY



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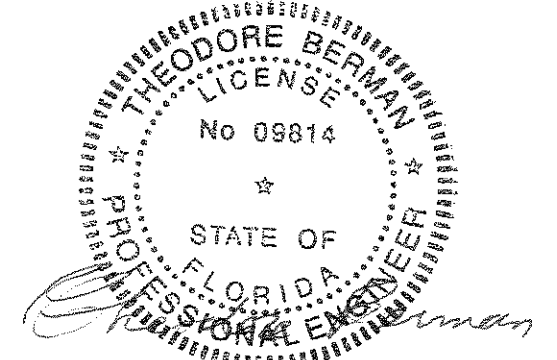
TOP & BTM MOUNT DETAIL 14 CMU CONDITION

2-1/4"=1'-0" 6 6

A-3, A-5, AND ASSOCIATED FASTENERS NOT USED IN SINGLE SECTION WIDE ASSEMBLIES

P.E. STAMP

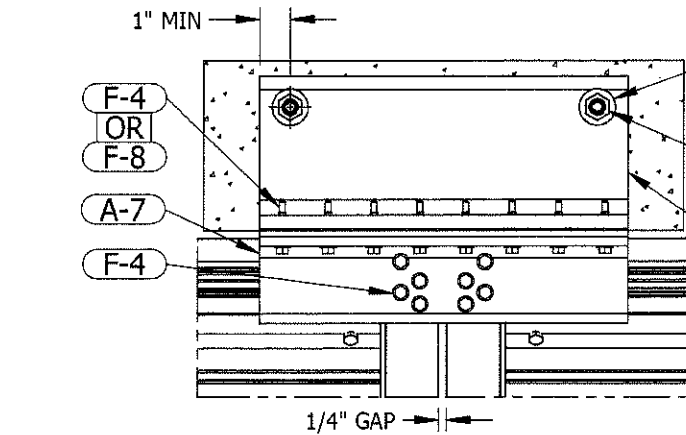
Ted Berman and Associates, LLC  
Certificate of Authorization #27502  
925 Arthur Godfrey Rd. Suite 104  
Miami Beach, FL 33140



THEODORE BERMAN, P.E.  
NO. 09814  
08/09/16

Approved as complying with the  
Florida Building Code  
Date 10/28/2016  
NOA# 16-0874.04  
Miami Dade Product Control

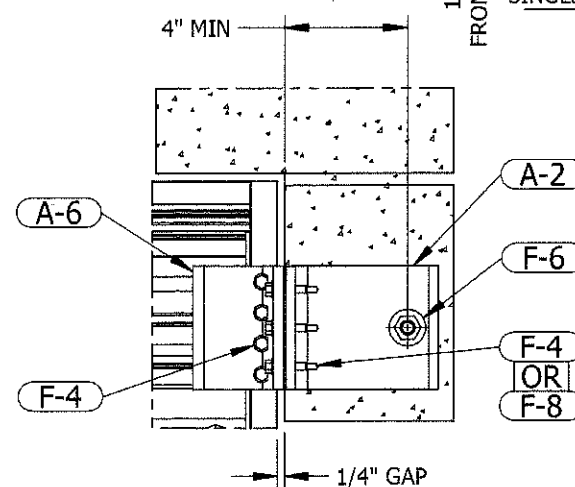
By [Signature]



TOP & BTM MULLION MOUNT DETAIL 12 CMU CONDITION

SCALE 2-1/4"=1'-0" 6 6

THIS DETAIL NOT USED FOR SINGLE SECTION WIDE ASSEMBLIES



JAMB MOUNT DETAIL 13 CMU CONDITION

2-1/4"=1'-0" 6 6

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:

X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: CMU CONDITION

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 6 of 13

DRAWN BY: LGH

ORDER NUMBER

SCALE: 3/4"=1'-0"

P.O. NUMBER

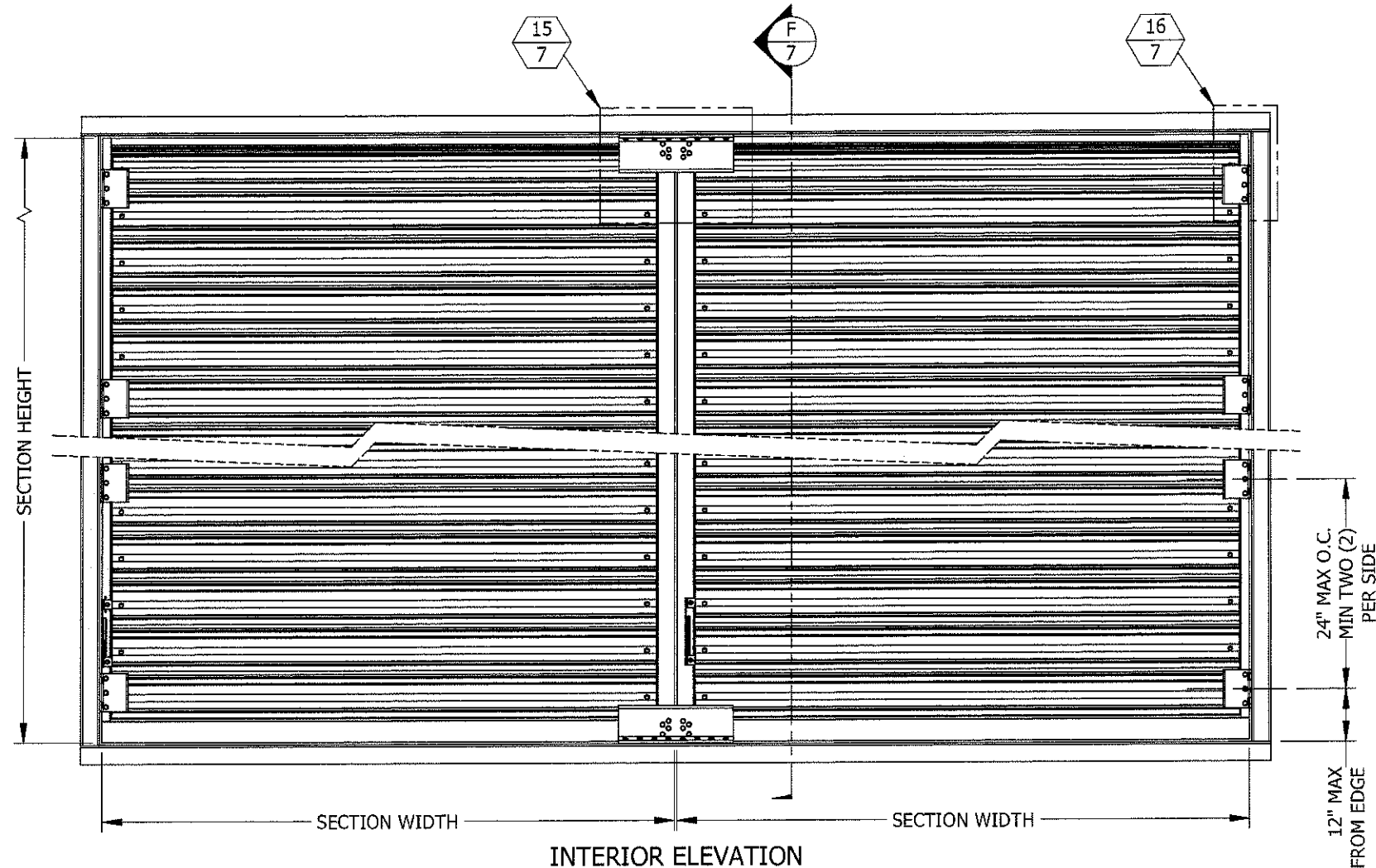
DRAWING NUMBER

EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY

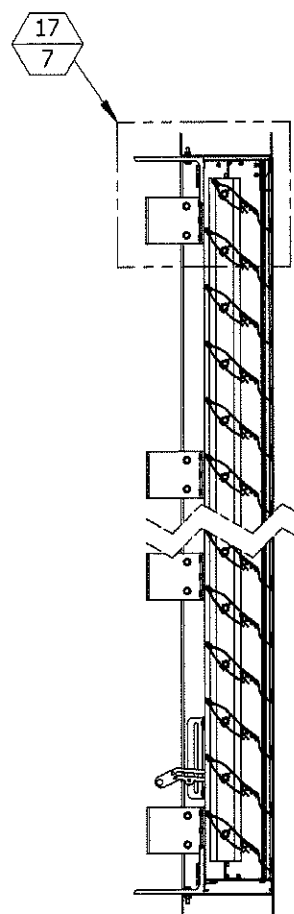


I:\0 ENGINEERING PROJECTS\LOUVERS\EXA-645-MD NOA\Submittal Documents\

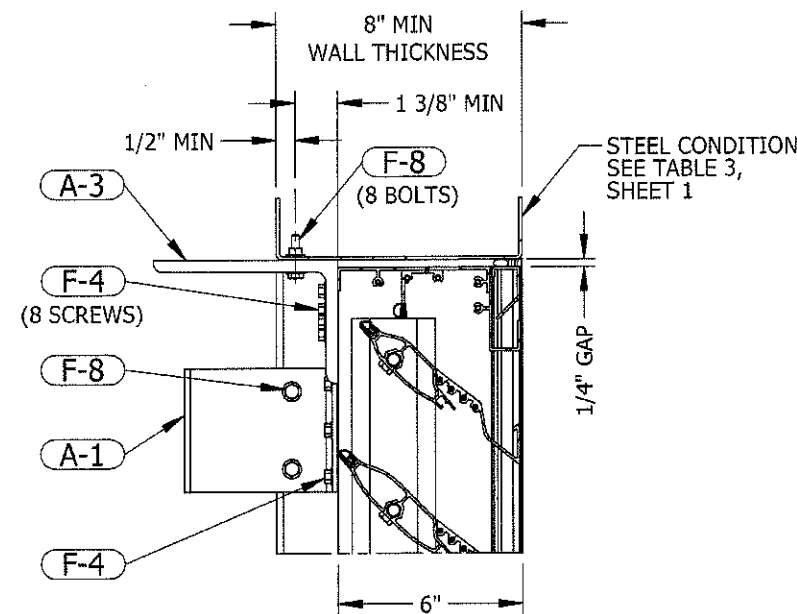


INTERIOR ELEVATION

SINGLE SECTION HIGH  $\frac{F}{7}$  STEEL CONDITION  
 $\frac{3}{4}''=1'-0''$



STEEL CONDITION

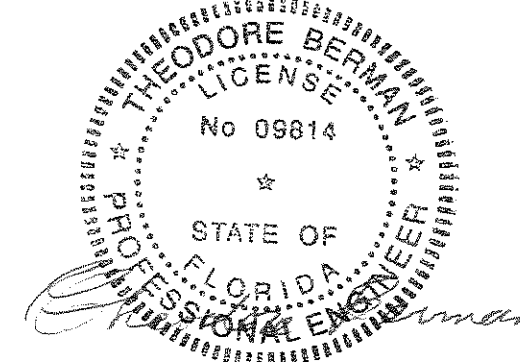


TOP & BTM MOUNT DETAIL  $\frac{17}{7}$  STEEL CONDITION  
 $\frac{2-1}{4}''=1'-0''$

A-3 AND ASSOCIATED FASTENERS NOT USED IN  
SINGLE SECTION WIDE ASSEMBLIES

P.E. STAMP

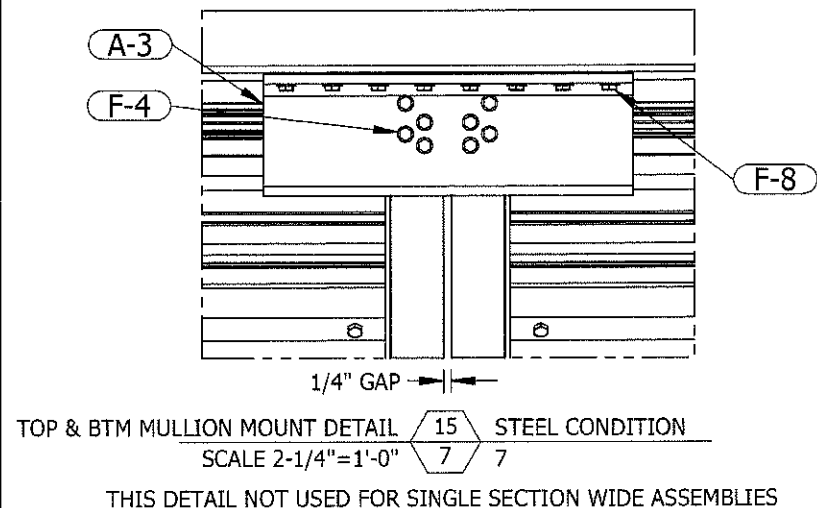
Ted Berman and Associates, LLC  
Certificate of Authorization #27502  
925 Arthur Godfrey Rd. Suite 104  
Miami Beach, FL 33140



THEODORE BERMAN, P.E.  
NO. 09814  
08/09/16

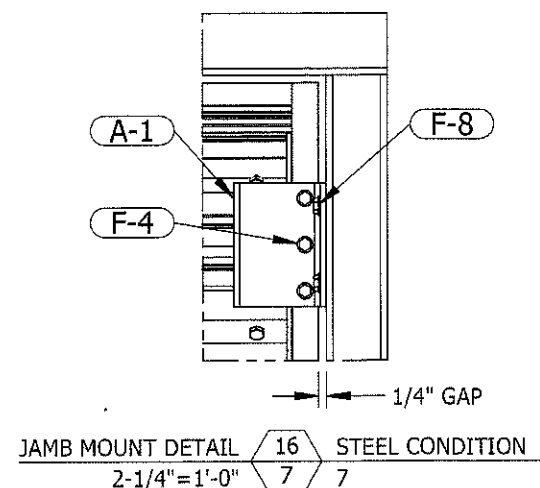
Approved as complying with the  
Florida Building Code  
Date 10/20/2016  
NOA# 16-0824.04  
Miami Dade Product Control

By *[Signature]*



TOP & BTM MULLION MOUNT DETAIL  $\frac{15}{7}$  STEEL CONDITION  
SCALE  $\frac{2-1}{4}''=1'-0''$

THIS DETAIL NOT USED FOR SINGLE SECTION WIDE ASSEMBLIES



JAMB MOUNT DETAIL  $\frac{16}{7}$  STEEL CONDITION  
 $\frac{2-1}{4}''=1'-0''$

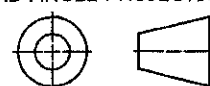
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: STEEL CONDITION

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 7 of 13

DRAWN BY: LGH

ORDER NUMBER

SCALE: 3/4\"/>

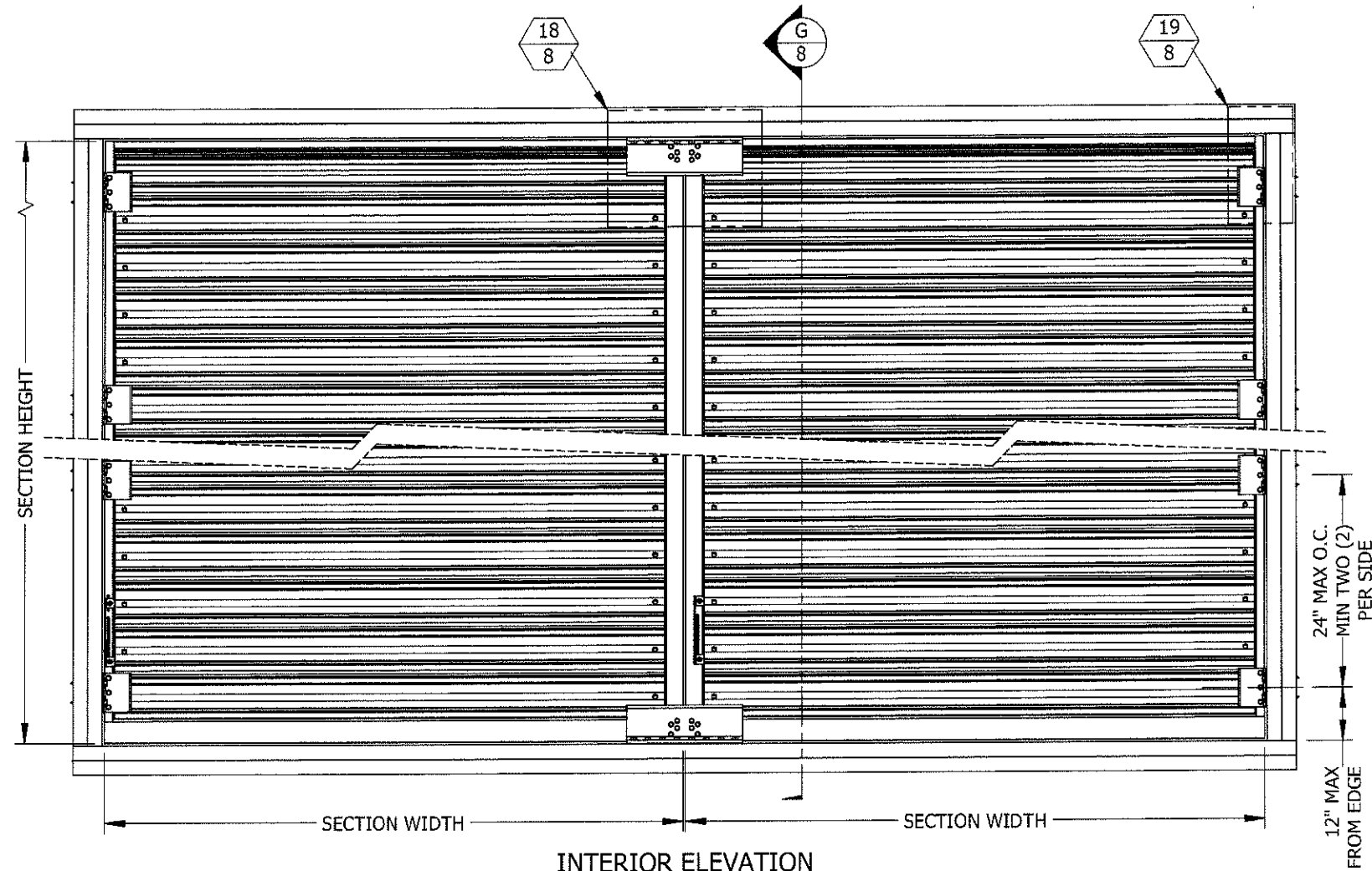
P.O. NUMBER

DRAWING NUMBER

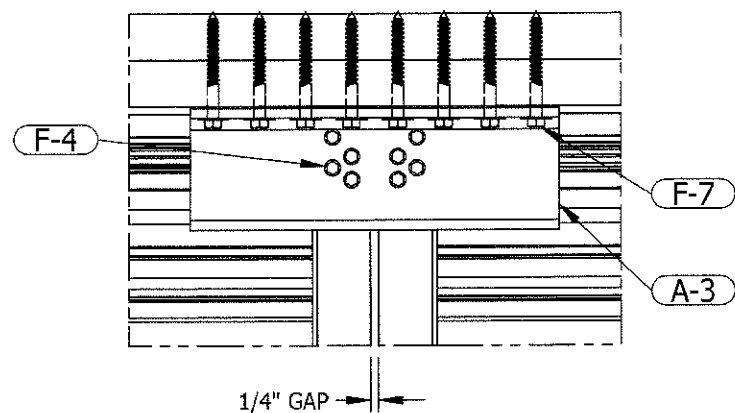
EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY

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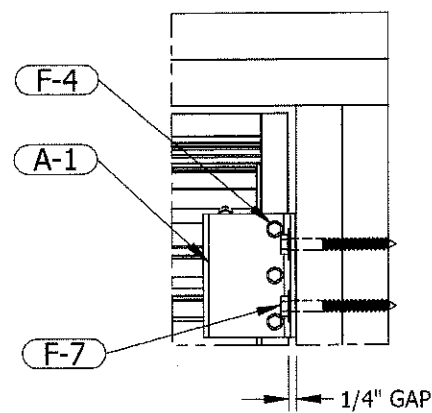


INTERIOR ELEVATION



TOP & BTM MULLION MOUNT DETAIL 18/8 WOOD CONDITION  
SCALE 2-1/4"=1'-0"

THIS DETAIL NOT USED FOR SINGLE SECTION WIDE ASSEMBLIES

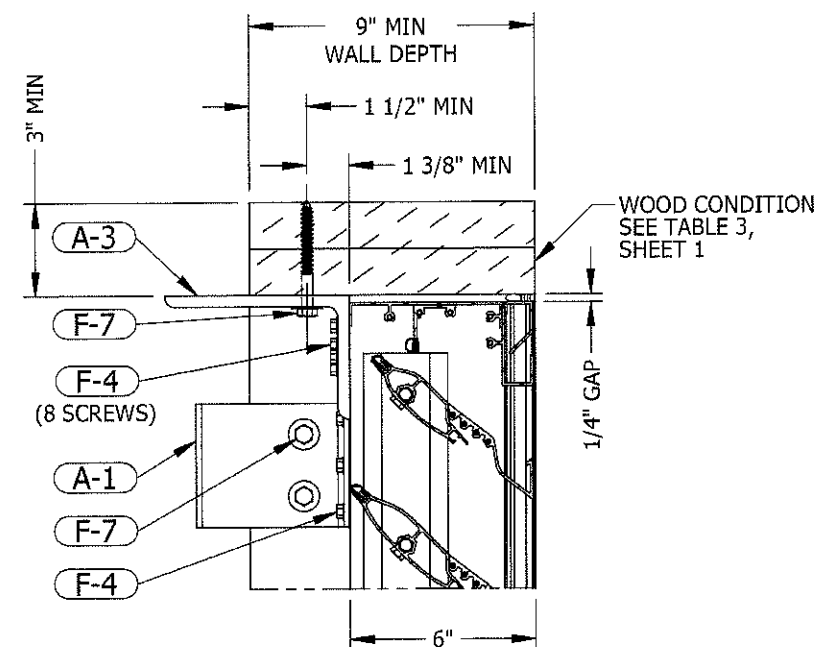


JAMB MOUNT DETAIL 19/8 WOOD CONDITION  
2-1/4"=1'-0"

SINGLE SECTION HIGH G/8 WOOD CONDITION  
3/4"=1'-0"

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Florida Building Code  
Date 10/20/2016  
NOA# 16-0874.64  
Miami Dade Product Control  
By [Signature]

## WOOD CONDITION

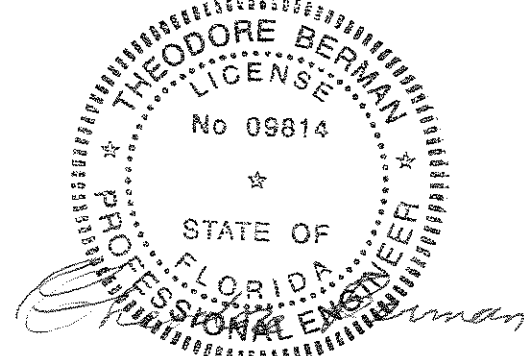


TOP & BTM MOUNT DETAIL 20/8 WOOD CONDITION  
2-1/4"=1'-0"

A-3 AND ASSOCIATED FASTENERS NOT USED IN  
SINGLE SECTION WIDE ASSEMBLIES

## P.E. STAMP

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Certificate of Authorization #27502  
925 Arthur Godfrey Rd. Suite 104  
Miami Beach, FL 33140



THEODORE BERMAN, P.E.  
NO. 09814  
08/09/16

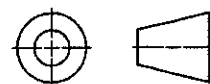
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
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Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: WOOD CONDITION

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 8 of 13

DRAWN BY: LGH

ORDER NUMBER

SCALE: 3/4"=1'-0"

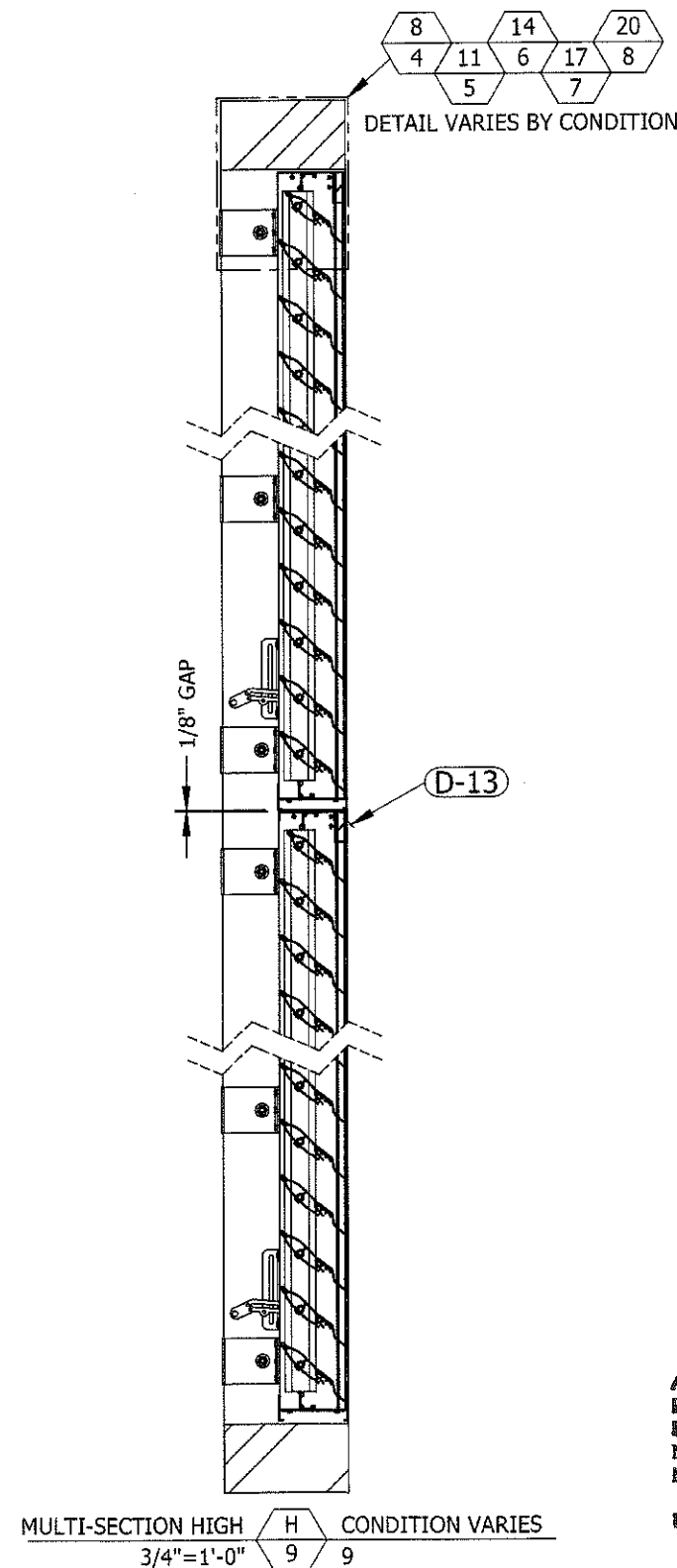
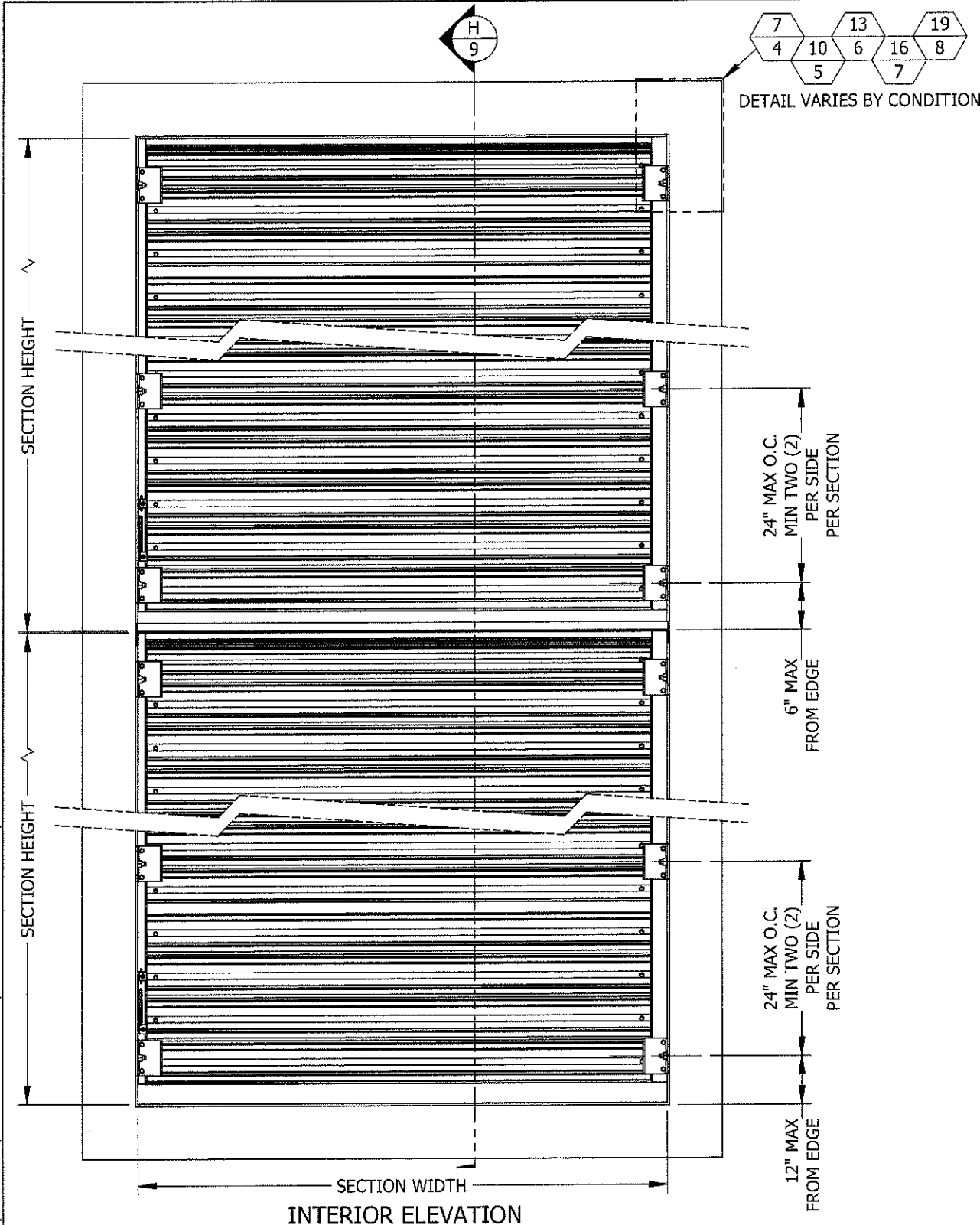
P.O. NUMBER

DRAWING NUMBER

EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY

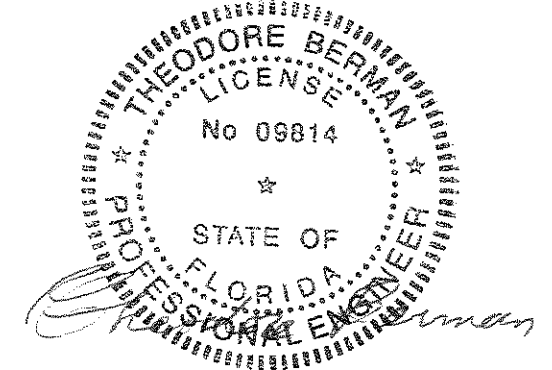
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**SINGLE SECTION WIDE X MULTI-SECTION HIGH  
CONDITION VARIES**

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08/09/16

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Florida Building Code  
Date 10/20/2016  
NOA# 16-0824.04  
Miami Dade Product Control

By [Signature]

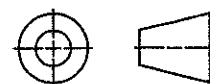
UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
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Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: SINGLE SECTION WIDE X MULTI-SECTION HIGH - CONDITION VARIES

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 9 of 13

DRAWN BY: LGH

ORDER NUMBER

SCALE: 3/4"=1'-0"

P.O. NUMBER

DRAWING NUMBER

EXA-645-MD NOA

1	INITIAL RELEASE	7/27/2016	NWW
REV.	DESCRIPTION	DATE	DRAWN BY

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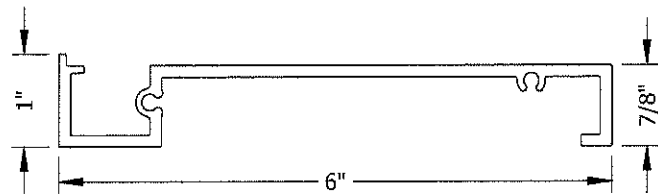
**BILL OF MATERIALS**

PART NO: E-1

PART NAME: FRAME JAMB,  
STANDARD

MATERIAL: MINIMUM 0.125" THICK  
6063-T5 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

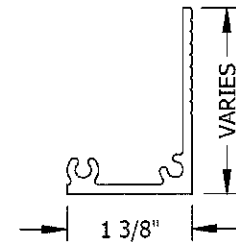


PART NO: E-5

PART NAME: BLADE STOP

MATERIAL: MINIMUM 0.100" THICK  
6063-T5 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

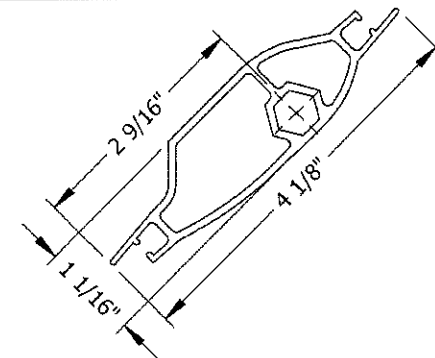


PART NO: E-8

PART NAME: OPERABLE REAR  
HALF-BLADE

MATERIAL: MINIMUM 0.081" THICK  
6063-T5 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

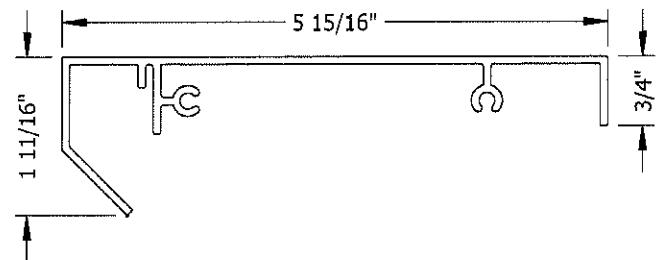


PART NO: E-2

PART NAME: FRAME HEAD

MATERIAL: MINIMUM 0.081" THICK  
6063-T5 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

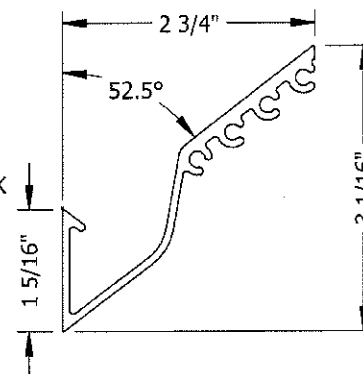


PART NO: E-6

PART NAME: FIXED FRONT BLADE

MATERIAL: MINIMUM 0.081" THICK  
6063-T6 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

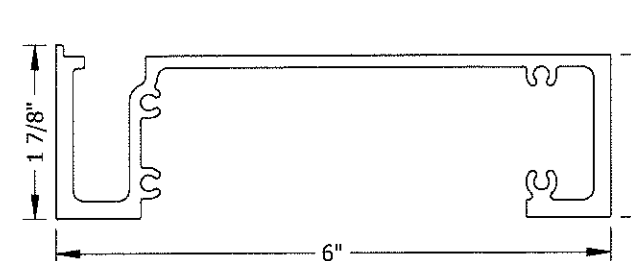


PART NO: E-9

PART NAME: FRAME JAMB,  
MULLION

MATERIAL: MIN. 0.125" THICK  
6005-T6 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

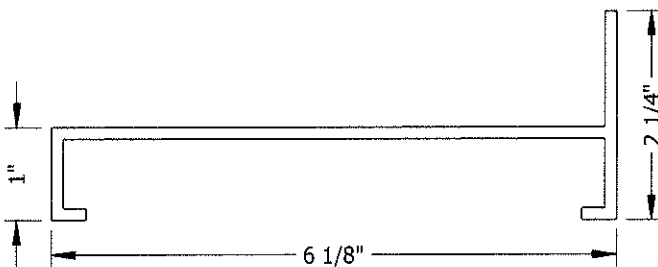


PART NO: E-3

PART NAME: FRAME SILL

MATERIAL: MINIMUM 0.125" THICK  
6063-T6 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

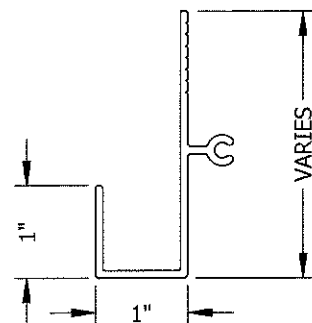


PART NO: E-4

PART NAME: RAIN DRIP

MATERIAL: MINIMUM 0.081" THICK  
6063-T5 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"

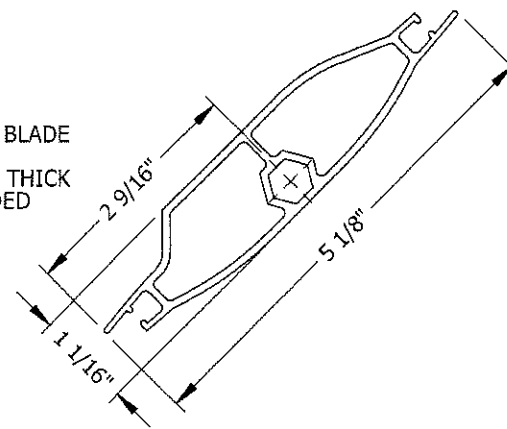


PART NO: E-7

PART NAME: OPERABLE REAR BLADE

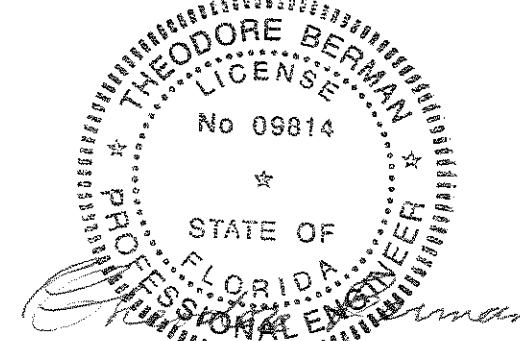
MATERIAL: MINIMUM 0.081" THICK  
6063-T5 EXTRUDED  
ALUMINUM

SCALE: 6"=1'-0"



**P.E. STAMP**

Ted Berman and Associates, LLC  
Certificate of Authorization #27502  
925 Arthur Godfrey Rd. Suite 104  
Miami Beach, FL 33140



Approved as complying with the  
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Date 10/20/2016  
NOA# 16-0874.04  
Miami Dade Product Control

By

THEODORE BERMAN, P.E.  
NO. 09814  
08/09/16

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.

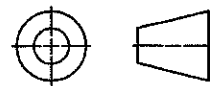
TOLERANCE UNLESS NOTED:

X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: BILL OF MATERIALS

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 10 of 13

DRAWN BY: LGH

ORDER NUMBER

SCALE: AS NOTED

P.O. NUMBER

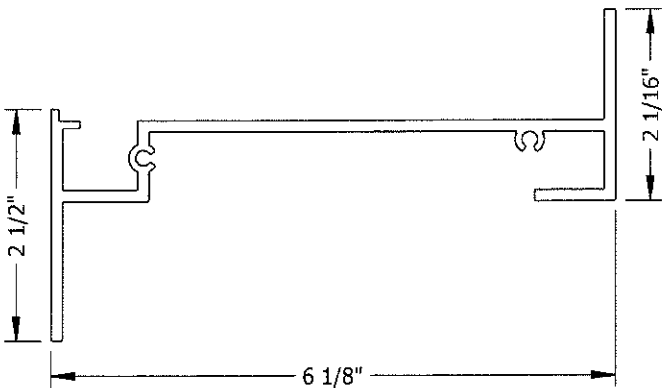
DRAWING NUMBER

EXA-645-MD NOA

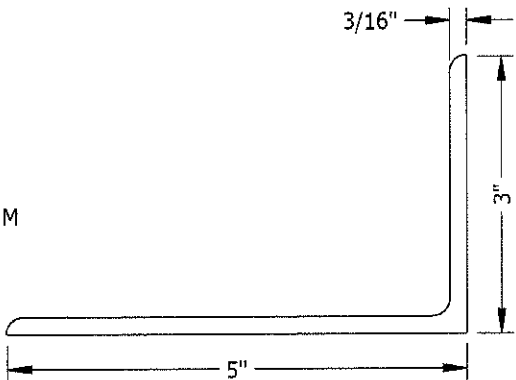
REV.	DESCRIPTION	DATE	DRAWN BY
1	INITIAL RELEASE	7/27/2016	NWW

**BILL OF MATERIALS**

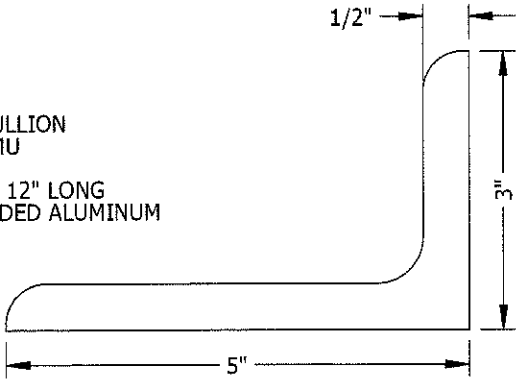
PART NO: E-10  
PART NAME: FRAME JAMB, FLANGED  
MATERIAL: MINIMUM 0.125" THICK 6063-T5 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



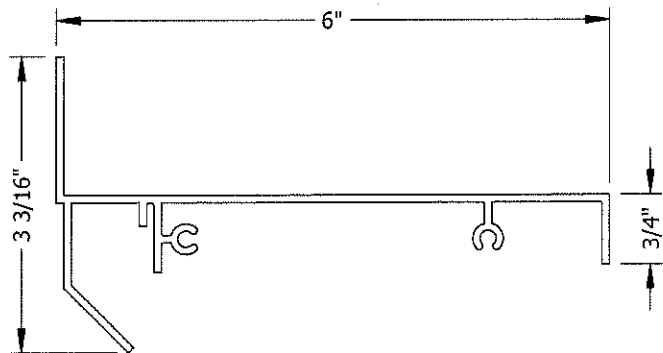
PART NO: A-1  
PART NAME: JAMB CLIP ANGLE  
MATERIAL: 5" X 3" X 3/16" X 4" LONG 6063-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



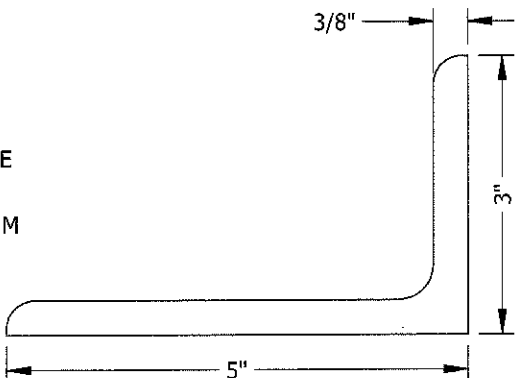
PART NO: A-5  
PART NAME: SECONDARY MULLION CLIP ANGLE, CMU  
MATERIAL: 5" X 3" X 1/2" X 12" LONG 6061-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



PART NO: E-11  
PART NAME: FRAME HEAD, FLANGED  
MATERIAL: MINIMUM 0.081" THICK 6063-T5 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"

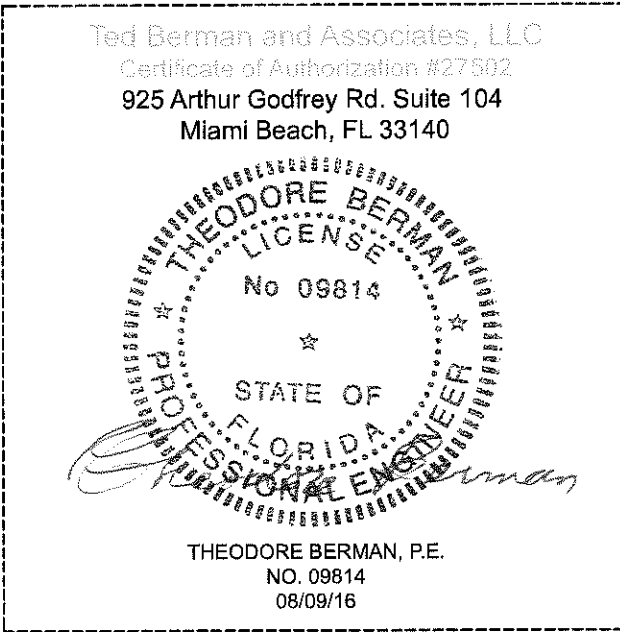


PART NO: A-2  
PART NAME: SECONDARY JAMB CLIP ANGLE  
MATERIAL: 5" X 3" X 3/8" X 4" LONG 6061-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"

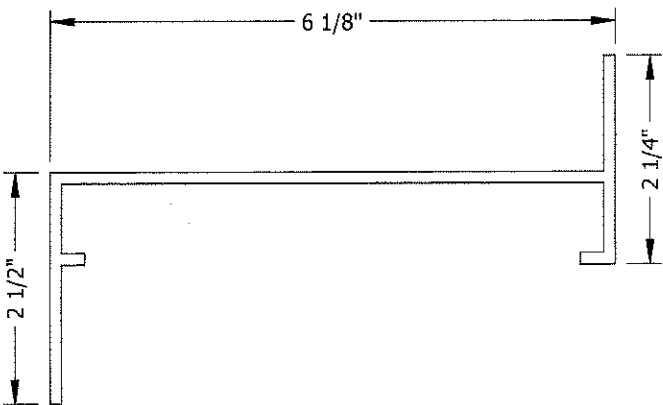


Approved as complying with the  
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Date 10/20/2016  
NOA# 16-0824-04  
Miami Dade Product Control  
By [Signature]

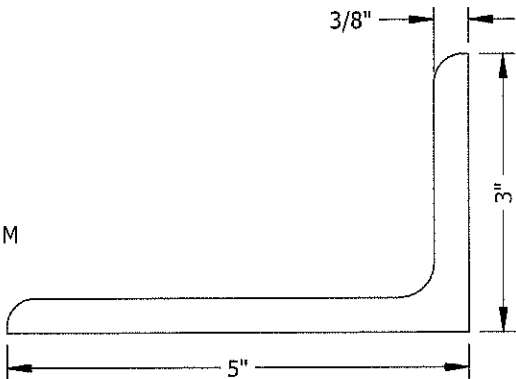
**P.E. STAMP**



PART NO: E-12  
PART NAME: FRAME SILL, FLANGED  
MATERIAL: MINIMUM 0.125" THICK 6063-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



PART NO: A-4  
PART NAME: SECONDARY MULLION CLIP ANGLE, CONCRETE  
MATERIAL: 5" X 3" X 3/8" X 12" LONG 6061-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



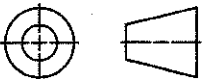
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X.XXX ±0.010  
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FRACTION ±1/16

MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

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Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

THIRD ANGLE PROJECTION



PCI INDUSTRIES DOING BUSINESS AS

**POTTORFF**

DRAWING DESCR: BILL OF MATERIALS

PROJECT: EXA-645-MD

LOCATION:

CUSTOMER:

PROJ. MGR:

DATE: 5/3/2016

SHEET: 11 of 13

CHK'D BY: NW

SCALE: AS NOTED

DRAWN BY: LGH

ORDER NUMBER

P.O. NUMBER

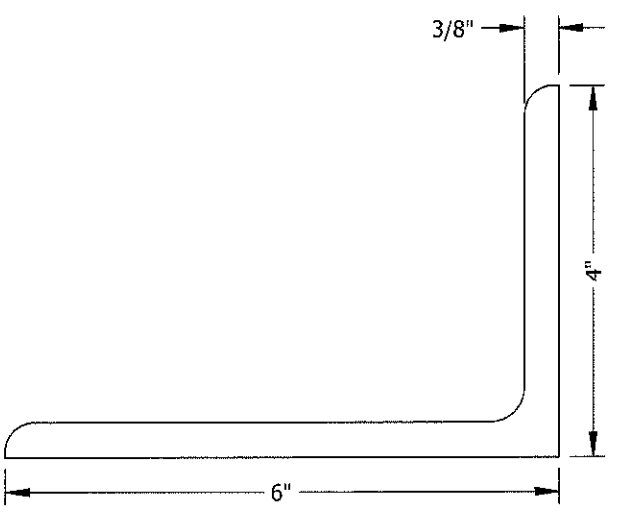
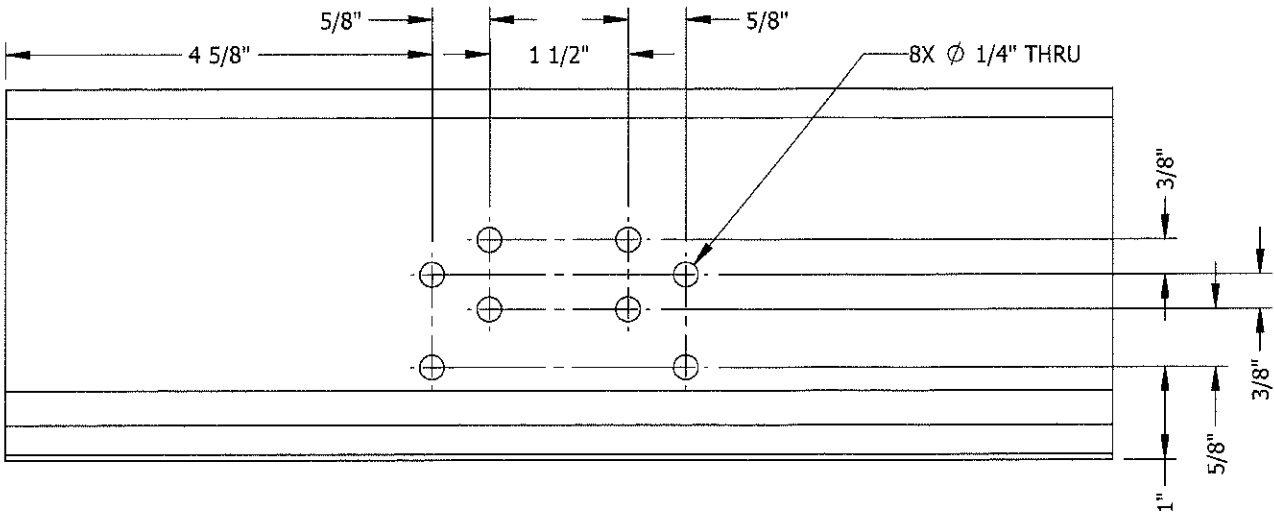
DRAWING NUMBER

EXA-645-MD NOA

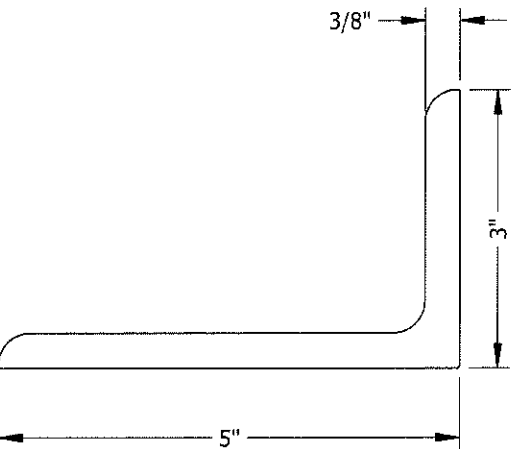
I:\0 ENGINEERING PROJECTS\LOUVERS\EXA-645-MD NOA\Submittal Documents\

BILL OF MATERIALS

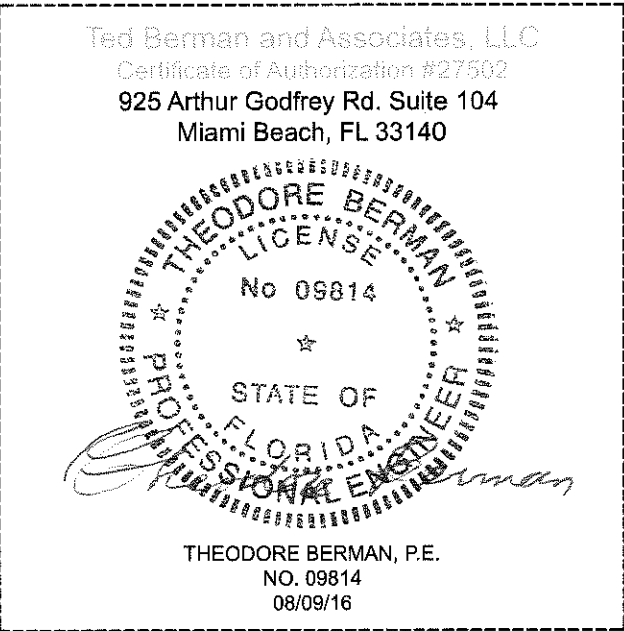
PART NO: A-3  
PART NAME: MULLION CLIP ANGLE  
MATERIAL: 6" X 4" X 3/8" X 12" LONG  
6061-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



PART NO: A-6  
PART NAME: JAMB CLIP ANGLE, CMU  
MATERIAL: 5" X 3" X 3/8" X 4" LONG  
6061-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



P.E. STAMP



Approved as complying with the  
Florida Building Code  
Date 10/26/2016  
NOA# 16-0829-04  
Miami Dade Product Control  
By [Signature]

NOTE: ALL INSTALLATION FASTENERS AND ANCHORS SHALL BE OF CORROSION-RESISTANT STEEL (STAINLESS, HOT-DIP GALVANIZED, OR ZINC-PLATED)

UNLESS OTHERWISE SPECIFIED  
DIMENSION ARE IN INCHES.  
TOLERANCE UNLESS NOTED:  
X.X ±0.030  
X.XX ±0.015  
X.XXX ±0.010  
ANGLE ±1°  
FRACTION ±1/16  
MAX HOLE BREAKOUT:  
15% OF MATERIAL THICKNESS

5101 Blue Mound Road  
Fort Worth, Texas 76106  
Phone: 817-509-2300  
Fax: 817-831-3110

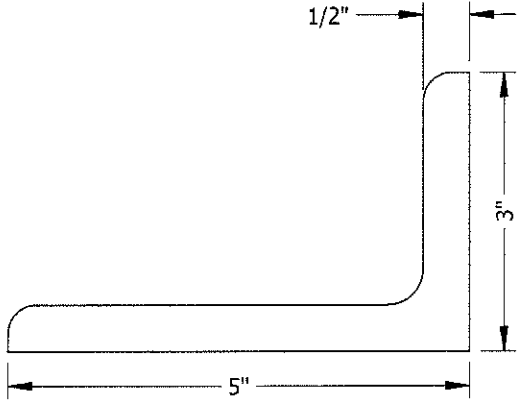
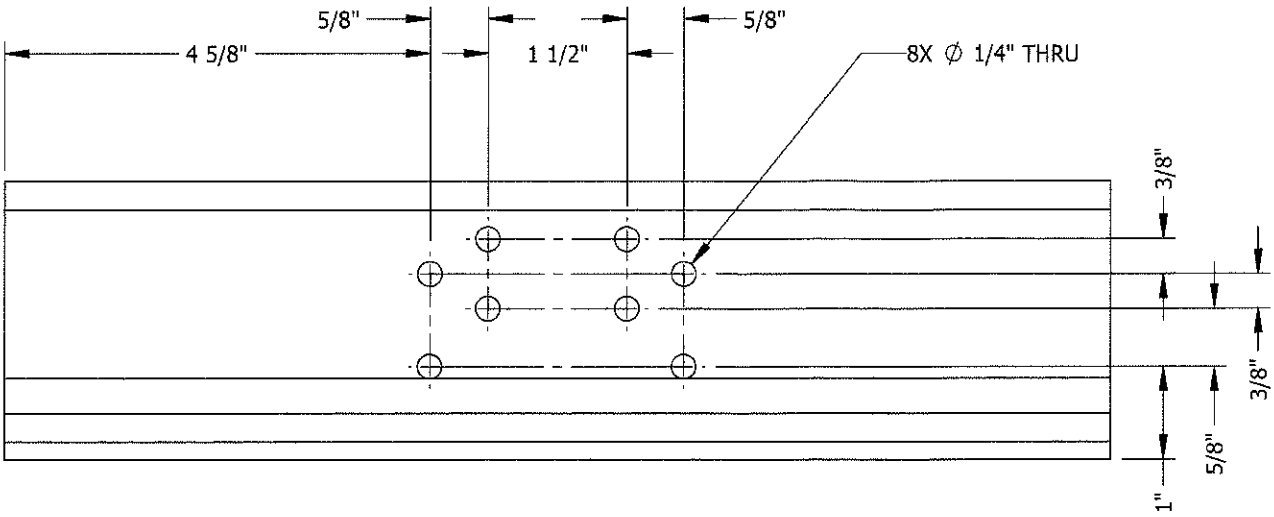


PCI INDUSTRIES DOING BUSINESS AS  
**POTTORFF**

DRAWING DESCR: BILL OF MATERIALS				
PROJECT: EXA-645-MD				
LOCATION:				
CUSTOMER:				
PROJ. MGR:		DRAWN BY: LGH		
DATE: 5/3/2016	CHK'D BY: NW	ORDER NUMBER	P.O. NUMBER	DRAWING NUMBER
SHEET: 12 of 13	SCALE: AS NOTED			EXA-645-MD NOA

BILL OF MATERIALS

PART NO: A-7  
PART NAME: MULLION CLIP ANGLE, CMU  
MATERIAL: 5" X 3" X 1/2" X 12" LONG  
6061-T6 EXTRUDED ALUMINUM  
SCALE: 6"=1'-0"



MISCELLANEOUS FASTENERS	
PART NO	DESCRIPTION
F-1	#10-24 X 3/4" LONG, HWH, 410 S.S., "F" POINT MACHINE SCREW
F-2	BOLT, HEX HEAD, 1/4-20 UNC X 1/2" LONG, 18-8 S.S.
F-3	#10-16 x 3" LONG, HWH, 410 S.S., SELF DRILLING TEK MACHINE SCREW
F-4	1/4-14 X 1-1/2" LONG, HWH, 410 S.S., SELF-DRILLING TEK MACHINE SCREW
F-5	1/2" X 5" HILTI KWIK-BOLT TZ, 304 S.S.
F-6	1/2" X 5-1/2" HILTI KWIK HUS-EZ, ZINC-PLATED
F-7	3/8" X 3-1/2" LAG BOLT W/FLAT WASHER
F-8	1/4-20 X 1-1/4" LONG HEX BOLT, NUT, AND TWO (2) FLAT WASHERS, 300 SERIES SST OR EQUIVALENT

MISC. DAMPER PARTS		
PART NO	DESCRIPTION	MATERIAL
D-1	BUSHING, 1" OD X 1/2" ID X 5/16"	THERMOPLASTIC
D-2	HEX AXLE	STEEL, ZINC PLATED
D-3	SEAL, JAMB	304 SST
D-4	PARALLEL CAM ASSEMBLY	STEEL, ZINC PLATED
D-5	OPERABLE AIRFOIL BLADE SEAL	THERMOPLASTIC
D-6	OPERABLE LOUVER STOP SEAL	THERMOPLASTIC
D-7	BAR, LINK, 4.875" SPACING	STEEL, ZINC PLATED
D-8	OPERABLE LOUVER HANDLE	GALVANIZED STEEL
D-9	E-RING, 1/4"	ZINC PLATED STEEL
D-10	E-RING, 1/2"	ZINC PLATED STEEL
D-11	OPERABLE LOUVER BRACKET	GALVANIZED STEEL
D-12	SCREW, 12-14 X 3/4, HWH, TEK	410 SST
D-13	HEAD / SILL FLASHING	5052-H32

Approved as complying with the  
Florida Building Code  
Date 10/20/2016  
NOA# 16-0029.04  
Miami Dade Product Control  
By

P.E. STAMP



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UNLESS OTHERWISE SPECIFIED DIMENSION ARE IN INCHES.				5101 Blue Mound Road Fort Worth, Texas 76106 Phone: 817-509-2300 Fax: 817-831-3110		PCI INDUSTRIES DOING BUSINESS AS <b>POTTORFF</b>		DRAWING DESCR: BILL OF MATERIALS		
TOLERANCE UNLESS NOTED: X.X ±0.030 X.XX ±0.015 X.XXX ±0.010 ANGLE ±1° FRACTION ±1/16				THIRD ANGLE PROJECTION 				PROJECT: EXA-645-MD		
MAX HOLE BREAKOUT: 15% OF MATERIAL THICKNESS								LOCATION:		
								CUSTOMER:		
								PROJ. MGR:		
								DATE: 5/3/2016		
								CHK'D BY: NW		
								SHEET: 13 of 13		
								SCALE: AS NOTED		
								DRAWN BY: LGH		
								ORDER NUMBER		
								P.O. NUMBER		
								DRAWING NUMBER		
								EXA-645-MD NOA		

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